TRU CUT

Thunder Twist

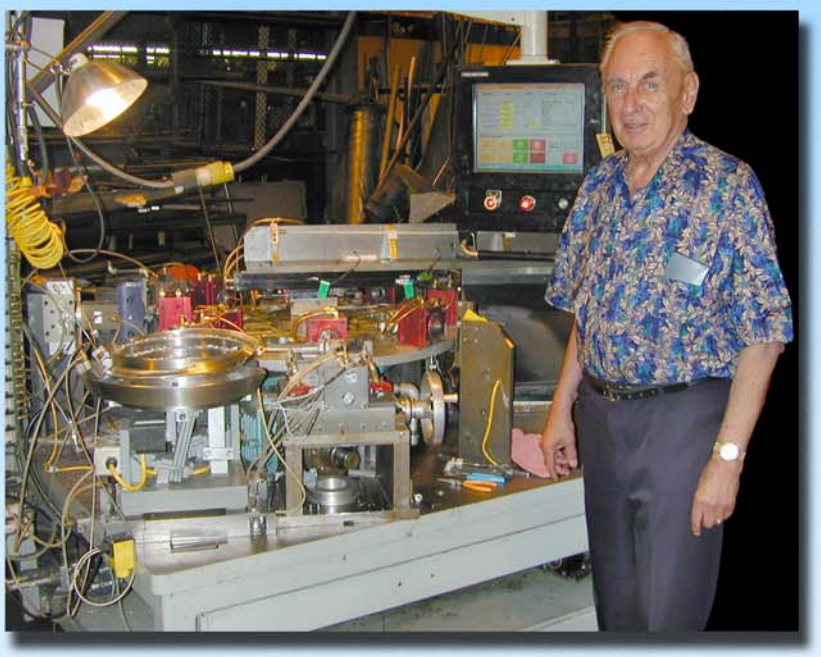
Manufacturer of Carbide Drills & Cutting Tools

Galaxy Industries, Inc.

New England Carbide

- **Largest U. S. Producer of High Quality Drill Bits**
- **Coast to Coast Warehouses, including Canada**
- **Same Day Shipping on orders placed before 10:30AM Central Standard Time**
- **All Drill Bits meet or exceed the A.N.S.I. and N.A.S. Specifications**

Tru-Cut Manufacturing is a family owned and operated U.S. Corporation, established in 1958 and devoted to serving our valued customers. Our state-of-the-art manufacturing facility in Cary, Illinois is producing the finest **American Made** drill bits obtainable anywhere.



Our C.E.O. Mr. Joseph Lebar, has been involved with the manufacturing of precision drill bits since 1951. His field credentials speak for themselves! Through hard work and as plant manager of Republic Drill from 1956 to 1962, Joe earned the reputation as one of the most sophisticated and knowledgeable "Drill Men" in the United States. Joe's proven dependability, backed by more than 40 years of hands-on experience, combined with Tru-Cut's state-of-the-art production Technology, continues to impact the industry.

At Tru-Cut, we take our work very seriously and know, without exception, the product quality we deliver is second to none. We maintain the competitive edge on small orders, yet provide the same quality products to some of the largest corporations in the United States as well. It's no accident that we have sustained healthy business growth for nearly 50 years in spite of fierce foreign competition. Our satisfied customers extend from coast to coast throughout North America, and the list continues to grow.

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Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

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ThunderTwist® SDS-PLUS

Size	Usable	Part #	NEC#
5/32 x 4-5/8	2	SDS1564	
5/32 x 6-5/8	4	SDS1566	25000
5/32 x 8-5/8	6	SDS1568	
3/16 x 4-3/8	2	SDS1874	25010
3/16 x 6-3/8	4	SDS1876	25020
3/16 x 8-5/8	6	SDS1878	25030
3/16 x 10-5/8	8	SDS18710	25040
3/16 x 12-5/8	10	SDS18712	25050
3/16 x 14-5/8	12	SDS18714	25060
3/16 x 16-5/8	14	SDS18716	
7/32 x 4-3/4	2-1/2	SDS2184	
7/32 x 6-5/8	4	SDS2186	
7/32 x 8-5/8	6	SDS2188	
7/32 x 10-1/4	8	SDS21810	
7/32 x 14-5/8	12	SDS21814	
7/32 x 16-5/8	14	SDS21816	
1/4 x 4-3/8	2	SDS2504	25120
1/4 x 6-3/8	4	SDS2506	25130
1/4 x 8-5/8	6	SDS2508	25140
1/4 x 11-5/8	9	SDS25011	25150
1/4 x 12-1/4	9-5/8	SDS25012	
1/4 x 14-5/8	12	SDS25014	25160
1/4 x 16-5/8	14	SDS25016	25170
1/4 x 20-5/8	18	SDS25020	25180
9/32 x 8-5/8	6	SDS2818	
5/16 x 6-5/8	4	SDS3126	25200
5/16 x 9-3/4	7-1/2	SDS3129	
5/16 x 12-5/8	10	SDS31212	25210
3/8 x 6-5/8	4	SDS3756	25220
3/8 x 10-5/8	8	SDS37510	25230
3/8 x 12-5/8	10	SDS37512	25240
3/8 x 20-5/8	18	SDS37520	25250
3/8 x 24	22	SDS37524	25260
3/8 x 36	34	SDS37536	
7/16 x 6-5/8	4	SDS4376	25270
7/16 x 12-5/8	10	SDS43712	25280
7/16 x 18-5/8	16	SDS43718	25290
1/2 x 6-5/8	4	SDS5006	25300
1/2 x 10-5/8	8	SDS50010	25310
1/2 x 12-5/8	10	SDS50012	25320
1/2 x 18-5/8	16	SDS50018	25330
1/2 x 24	22	SDS50024	25340
1/2 x 38	36	SDS50038	25345
9/16 x 6-3/4	4	SDS5626	25350
9/16 x 10-1/8	7-7/8	SDS56210	
9/16 x 12-3/4	10	SDS56212	
9/16 x 18-3/4	16	SDS56218	

TriCarb® grade tip guarantees longer life with faster penetration due to increased chiselling action.

ThunderTwist® flute design, combined with a copper brazing alloy creates the most reliable drill bit on the market.

Made with the highest quality American chrome-molybdenum-nickel steel available.

Vacuum heat treated, and shot-peened for superior strength under the roughest conditions.

Size	Usable	Part #	NEC#
5/8 x 6-3/4	4	SDS6256	25380
5/8 x 9-3/4	7	SDS6259	
5/8 x 12-3/4	10	SDS62512	25400
5/8 x 18-3/4	16	SDS62518	25410
5/8 x 24	22	SDS62524	25412
5/8 x 36	34	SDS62536	25415
11/16 x 12-3/4	10	SDS68712	
11/16 x 18-3/4	16	SDS68718	
3/4 x 6-3/4	4	SDS7506	25430
3/4 x 9-3/4	7	SDS7509	25440
3/4 x 12-3/4	10	SDS75012	25450
3/4 x 18-3/4	16	SDS75018	25460
3/4 x 24	22	SDS75024	
3/4 x 36	34	SDS75036	
13/16 x 12-3/4	10	SDS81212	
27/32 x 8-3/4	6	SDS8438	
27/32 x 12	10	SDS84312	
7/8 x 9-3/4	7	SDS8759	
7/8 x 12-3/4	10	SDS87512	25490
7/8 x 18-3/4	16	SDS87518	25500
7/8 x 24	21	SDS87524	
1 x 10-3/4	8	SDS100010	25510
1 x 13-1/8	10-1/4	SDS100013	
1 x 18-3/4	16	SDS100018	25520
1 x 25	22	SDS100025	
1 x 30	28	SDS100030	25530
1-1/8 x 12-3/4	10	SDS112512	25540
1-1/8 x 18-3/4	16	SDS112518	
1-1/4 x 12-3/4	10	SDS125012	25550

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ThunderTwist® SDS-PLUS

Bulk SDS Plus

25pc Packs

Size	Usable	Part #
5/32 x 6-5/8	4	SDS1566B
3/16 x 4-3/8	2	SDS1874B
3/16 x 6-3/8	4	SDS1876B
3/16 x 8-5/8	6	SDS1878B
3/16 x 10-5/8	8	SDS18710B
1/4 x 4-3/8	2	SDS2504B
1/4 x 6-3/8	4	SDS2506B
1/4 x 8-5/8	6	SDS2508B
5/16 x 6-5/8	4	SDS3126B
3/8 x 6-5/8	4	SDS3756B
1/2 x 6-5/8	4	SDS5006B
1/2 x 10-5/8	8	SDS50010B
1/2 x 12-5/8	10	SDS50012B
5/8 x 6-3/4	4	SDS6256B
5/8 x 9-3/4	7	SDS6259B
3/4 x 6-3/4	4	SDS7506B
3/4 x 9-3/4	7	SDS7509B
3/4 x 12-3/4	10	SDS75012B

Metric SDS Plus

Size	Usable	Part #
5mm x 160mm	100mm (4")	SDS5MM6
6mm x 160mm	100mm (4")	SDS6MM6
8mm x 160mm	100mm (4")	SDS8MM6
10mm x 160mm	100mm (4")	SDS10MM6
10mm x 250mm	203mm (8")	SDS10MM10
12mm x 250mm	203mm (8")	SDS12MM10
14mm x 250mm	203mm (8")	SDS14MM10
15mm x 250mm	203mm (8")	SDS15MM10
16mm x 250mm	203mm (8")	SDS16MM10
18mm x 250mm	203mm (8")	SDS18MM10
18mm x 305mm	250mm (10")	SDS18MM12
20mm x 305mm	250mm (10")	SDS20MM12
24mm x 305mm	250mm (10")	SDS24MM12
28mm x 305mm	250mm (10")	SDS28MM12

SDSSET

1/2 x 6
3/8 x 6
5/16 x 6
(2x) 1/4 x 6
1/4 x 4
3/16 x 4

SDSSET5

1/2 x 6
3/8 x 6
1/4 x 6
3/16 x 6
1/4 x 4

SDSSET6

1/2 x 10
1/2 x 6
3/8 x 6
5/16 x 6
1/4 x 6
3/16 x 6

Adapters

SDS+ Adapters allow you to use your larger Heavy Duty rotary hammer drills with SDS+ shank drill bits and other SDS+ shanked tools.

PM-SDS
SDS Max to SDS+

CP9-SDS
Chicago Pnumatic to SDS+

PB-SDS
Spline to SDS+

TOP-SDS
SDS-TOP to SDS+

ThunderTwist®

Spline

Size	Drilling Depth	Part #	NEC #
3/8 x 10	4	PB37510	20610
3/8 x 12	6	PB37512	20612
3/8 x 18	12	PB37518	20613
7/16 x 12	6	PB43712	20615
7/16 x 14	7	PB43714	
1/2 x 12	6	PB50012	20616
1/2 x 18	12	PB50018	20619
1/2 x 23-1/2	18	PB50023	20622
1/2 x 30	24	PB50030	20623
1/2 x 36	30	PB50036	20624
1/2 x 48	42	PB50048	
9/16 x 12	6	PB56212	20625
9/16 x 18	12	PB56218	
9/16 x 23-1/2	18	PB56223	20626
9/16 x 30	24	PB56230	20627
9/16 x 36	30	PB56236	
9/16 x 48	42	PB56248	
5/8 x 12	6	PB62512	20628
5/8 x 18	12	PB62518	20631
5/8 x 23-1/2	18	PB62523	20634
5/8 x 30	24	PB62530	20635
5/8 x 36	30	PB62536	20637
11/16 x 12	6	PB68712	20638
11/16 x 23-1/2	18	PB68723	
3/4 x 12	6	PB75012	20640
3/4 x 18	12	PB75018	20643
3/4 x 23-1/2	18	PB75023	20646
27/32 x 13	7	PB84313	
27/32 x 23-1/2	18	PB84323	
7/8 x 12	6	PB87512	
7/8 x 18	12	PB87518	20653
7/8 x 23-1/2	18	PB87523	20656
7/8 x 36	30	PB87536	20658
1 x 12	6	PB100012	20659
1 x 18	12	PB100018	20662
1 x 23-1/2	18	PB100023	20665
1-1/8 x 12	6	PB112512	20668
1-1/8 x 18	12	PB112518	20670
1-1/8 x 23-1/2	18	PB112523	20674
1-1/4 x 18	12	PB125018	20680
1-1/4 x 23-1/2	18	PB125023	20683
1-3/8 x 18	12	PB137518	20689
1-3/8 x 23-1/2	18	PB137523	20692
1-1/2 x 18	12	PB150018	20700
1-1/2 x 23-1/2	18	PB150023	20701

TriCarb® grade tip guarantees longer life with faster penetration due to increased chiselling action.

ThunderTwist® flute design combined with the copper brazing alloy creates the most reliable drill bit on the market.

Made with the highest quality American chrome-molybdenum-nickel steel available.

SDS Max

Size	Drilling Depth	Part #	NEC #
3/8 x 13	7	PM37513	22000
1/2 x 13	7	PM50013	22010
1/2 x 18	12	PM50018	
1/2 x 23-1/2	18	PM50021	22020
1/2 x 30	24	PM50030	22025
1/2 x 36	30	PM50036	
1/2 x 48	42	PM50048	
9/16 x 13	7	PM56213	22030
9/16 x 23-1/2	18	PM56221	22040
5/8 x 13	7	PM62513	
5/8 x 18	12	PM62518	
5/8 x 23-1/2	18	PM62521	
3/4 x 13	7	PM75013	
3/4 x 18	12	PM75018	
3/4 x 23-1/2	18	PM75021	
7/8 x 13	7	PM87513	
7/8 x 23-1/2	18	PM87521	
1 x 13	7	PM100013	
1 x 23-1/2	18	PM100021	
1-1/8 x 13	7	PM112513	
1-1/8 x 23-1/2	18	PM112521	
1-1/4 x 15	9	PM125015	
1-1/4 x 23-1/2	18	PM125021	
1-3/8 x 15	9	PM137515	
1-1/2 x 15	9	PM150015	
1-1/2 x 23-1/2	18	PM150021	

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ThunderTwist® SPLINE

spline

VIPER HEAD®

Multi-Cutter Spline Bits

Size	Usable	Part #	NEC#
5/8 x 12	6	PBQ62512	20728
5/8 x 18	12	PBQ62518	20731
5/8 x 23-1/2	18	PBQ62523	20734
5/8 x 30	24	PBQ62530	20735
5/8 x 36	30	PBQ62536	
5/8 x 48	42	PBQ62548	
3/4 x 12	6	PBQ75012	20740
3/4 x 18	12	PBQ75018	20743
3/4 x 23-1/2	18	PBQ75023	20746
3/4 x 36	30	PBQ75036	20748
3/4 x 48	42	PBQ75048	20649
7/8 x 12	6	PBQ87512	20750
7/8 x 18	12	PBQ87518	20753
7/8 x 23-1/2	18	PBQ87523	20756
7/8 x 36	30	PBQ87536	
7/8 x 48	42	PBQ87548	
1 x 12	6	PBQ100012	20759
1 x 18	12	PBQ100018	20762
1 x 23-1/2	18	PBQ100023	20765
1 x 36	30	PBQ100036	
1 x 48	42	PBQ100048	20667
1-1/8 x 18	12	PBQ112518	20770
1-1/8 x 23-1/2	18	PBQ112523	20774
1-1/8 x 36	30	PBQ112536	
1-1/4 x 18	12	PBQ125018	20780
1-1/4 x 23-1/2	18	PBQ125023	20783
1-1/4 x 36	30	PBQ125036	
1-1/4 x 48	42	PBQ125048	
1-3/8 x 18	12	PBQ137518	20789
1-3/8 x 23-1/2	18	PBQ137523	20792
1-1/2 x 18	12	PBQ150018	20794
1-1/2 x 23-1/2	18	PBQ150023	20795
1-1/2 x 36	30	PBQ150036	
1-1/2 x 48	42	PBQ150048	
1-5/8 x 23-1/2	18	PBQ162523	
1-3/4 x 23-1/2	18	PBQ175023	20796
2 x 23-1/2	18	PBQ200023	20799

TriCarb® carbide tip design combined with additional carbide bullets creates the VIPER HEAD® design which guarantees longer life and creates the **Fastest Drilling Quad Design in the World!**

ThunderTwist® flute design combined with the copper brazing alloy creates the most reliable drill bit on the market.

Made with the highest quality American chrome-molybdenum-nickel steel available.

Vacuum heat treated, and shot-peened for superior strength under the roughest applications.

ThunderTwist® SDS-MAX

Viper Head®

Rebar Resistance: The Viper Head®'s rounded 'Fangs' bounce off steel reenforcement rods, allowing the operator to switch to our rebar drilling system before any major damage is done to the drill bit.

Multi-Cutter SDS Max Bits			
Size	**Usable**	**Part #**	**NEC#**
5/8 x 13	7	PMQ62513	22050
5/8 x 18	12	PMQ62518	
5/8 x 23-1/2	18	PMQ62521	22060
5/8 x 30	24	PMQ62530	22065
5/8 x 36	30	PMQ62536	22070
5/8 x 48	42	PMQ62548	
11/16 x 23-1/2	18	PMQ68723	
3/4 x 13	7	PMQ75013	22080
3/4 x 18	12	PMQ75018	
3/4 x 23-1/2	18	PMQ75021	22090
3/4 x 30	24	PMQ75030	
3/4 x 36	30	PMQ75036	22100
3/4 x 48	42	PMQ75048	
13/16 x 23-1/2	18	PMQ81223	
27/32 x 13	7	PMQ84313	
27/32 x 23-1/2	18	PMQ84323	
7/8 x 13	7	PMQ87513	22110
7/8 x 18	12	PMQ87518	
7/8 x 23-1/2	18	PMQ87521	22120
7/8 x 36	30	PMQ87536	
1 x 13	7	PMQ100013	22130
1 x 18	12	PMQ100018	
1 x 23-1/2	18	PMQ100021	22140
1 x 36	30	PMQ100036	22150
1 x 48	42	PMQ100048	
1-1/16 x 23-1/2	18	PMQ106223	
1-1/8 x 13	7	PMQ112513	22160
1-1/8 x 18	12	PMQ112518	
1-1/8 x 23-1/2	18	PMQ112521	22170
1-1/4 x 15	9	PMQ125015	22180
1-1/4 x 23-1/2	18	PMQ125021	22190
1-1/4 x 36	30	PMQ125036	22195
1-3/8 x 18	12	PMQ137518	
1-3/8 x 23-1/2	18	PMQ137521	22200
1-1/2 x 15	9	PMQ150015	22210
1-1/2 x 23-1/2	18	PMQ150021	22220
1-1/2 x 36	30	PMQ150036	
1-1/2 x 48	42	PMQ150048	
1-9/16 x 23-1/2	18	PMQ156223	
1-5/8 x 23-1/2	18	PMQ162521	
1-3/4 x 23-1/2	18	PMQ175021	22230
2 x 23-1/2	18	PMQ200021	22240

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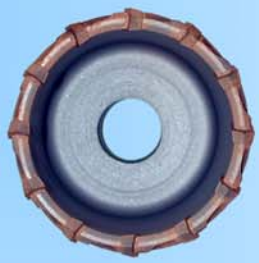
ThunderCore®

"PCN" Shanks and Accessories

Part #	NEC#	Description
PCNSPL12	24449	12" Spline
PCNSPL18	24451	18" Spline
PCNMAX12	24470	12" SDS Max
PCNMAX18	24472	18" SDS Max
PCNK	24405	12" Kango 950
PCNK637	24410	12" Kango 637
PCN726	24425	12" 7/16" Hex Skill726, Mil5300
PCN728	24430	12" 9/16" Hex Skill732, Mil5325
PCN736	24440	12" 3/4" Hex Skill736, HD45
PCNW	24460	12" 3/4" Hex for Wacker
A4376	19930	A-Taper Starter Bit

ThunderCore® "PCN" Rotary Core Drills

Part #	NEC#	Size
PCN1500	21014	1-1/2 x 5"
PCN1750	21017	1-3/4 x 5"
PCN2000	21020	2 x 5"
PCN2500	21030	2-1/2 x 5"
PCN3000	21040	3 x 5"
PCN3500	21045	3-1/2 x 5"
PCN4000	21050	4 x 5"
PCN4500	21052	4-1/2 x 5"
PCN5000	21055	5 x 5"
PCN6000	21058	6 x 6"



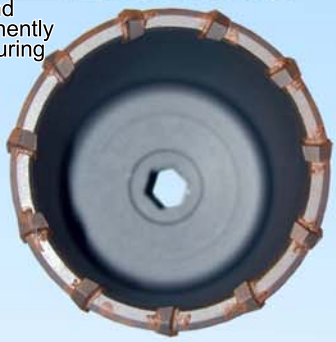
"PC" Shanks and Accessories

Part #	Description
PCMAX12	12" SDS Max
PCMAX18	18" SDS Max
PCSPLINE	12" Spline
PCSPLINE18	18" Spline
PCK	Kango 950 12"
PC637	Kango 637 12"
PC726	12" for 7/16" Hex (726)
PC728	12" for 9/16" Hex (728, 731, 732)
PC736	Skil 736 12"
PCSTARTER	"PC" Starter

Percussion Core "PC" Core Drills

Part #	Size
PC1500	1-1/2"
PC1750	1-3/4"
PC2000	2"
PC2500	2-1/2"
PC3000	3"
PC3500	3-1/2"
PC4000	4"
PC4500	4-1/2"
PC5000	5"
PC5500	5-1/2"
PC6000	6"

Taper fit. Shank and Core Drill will permanently become one piece during use.



"Excellent for lighter material!"

"PCT" Shanks and Accessories

Part #	NEC#	Description
PCTMAX12	24485	12" SDS Max
PCTMAX18	24487	18" SDS Max
PCTSDS8	24497	8" SDS+
PCTSDS12	24493	12" SDS+
PCTSDS18		18" SDS+
PCTSPL12	24477	12" Spline
PCTSPL18	24480	18" Spline
PCTSTART		"PCT" Starter

ThinWall "PCT" Core Drills

Part #	NEC#	Size
PCT1500	21060	1-1/2"
PCT1750	21065	1-3/4"
PCT2000	21070	2"
PCT2500	21075	2-1/2"
PCT3000	21080	3"
PCT3500	21085	3-1/2"
PCT4000	21090	4"

FORGED HAMMER TOOLS

Our chisels are forged from the highest quality Chrome-Vanadium Steel.

Tru-Cut chisels are heat treated in a high tech fluidized bed hardening and carbonizing furnaces. This step is followed up with an aggressive shot blasting process to improve stress resistance on the surface. Special care is taken in surface preparation and lacquering to ensure a quality finish.

Our in house metallurgical department continuously monitors steel supplies, and manufacturing procedures to make sure they meet or exceed our high quality standards.

Traditional forging skills, such as hammer work on chisels, and drop stamp forging of cutting blades, are complimented by sophisticated technology applied to the precision machining of our chisels.

			Spline	SDS Max	SDS Plus	Hilti TE 805/905	1-1/8" Hex	3/4" Hex
One Piece Bushing Tool	*For Roughing Concrete*	16"	CBSO16	CBSO16TE			CBSO16DX	CBSO16HX
Moil / Bull	*For Light Demolition*	10"			CMSDS			
		12"	CM12	CM12TE				CM12HX
		15"				CM15H905	CM15DX	
		18"	CM18	CM18TE		CM19H905		CM18HX
Flat / Cold	*For Scaling, Chipping and Chiseling*	3/4" x 10"			CFSDS			
		1" x 12"	CF12	CF12TE				CF12HX
		1" x 15"				CF15H905	CF15DX	
		1" x 18"	CF18	CF18TE		CF19H905		CF18HX
Scaling	*For Removing Scale, Rust and Weld Splatter*	1-1/2" x 10"			CSSDS			
		2" x 12"	CS12	CS12TE		CS214H905		
		3" x 12"	CS12X3	CS12TEX3		CS314H905	CS16DX	CS12HX3
		2" x 18"	CS18			CS219H905		CS18HX
		3" x 18"		CS18TE		CS319H905		
Slotting	*For Cutting Slots Between Holes*	1" x 12"	CSL12	CSL12TE				CSL12HX
Mortar	*For Caulking, Tuck Pointing, Seaming, and Removing Old Mortar*	1-3/4" x 15"	CMO12	CMO12TE				CMO12HX
Clay	*For Digging Hard Clay, Packed Dirt, or Gravel*	4" x 15"	CCLAY	CCLAYTE			CCLAYDX	CCLAYHX
Asphault Cutter	*For Cutting Asphalt or Hard Ground*	6" x 20"					CASFDX	
Ground Rod Driver	*For Driving Ground Rods*	5/8"	GRDPB625	GRDPM625				
		3/4"	GRDPB750	GRDPM750				
Flexible Floor Cleaning Tool	*For Removing Tile, and Other Various Debris from Floors*	Tool Shank	CFSPB	CFSMAX				CFSHX
		2mm Blade	CFSBLADE	CFSBLADE				CFSBLADE
		Head (Includes Blade)	CFSHEAD	CFSHEAD				CFSHEAD

Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

CYCLO IMPAK®

HEX Shank

Premium Quality, Heavy Duty Carbide Tipped Hammer Drills

Size	Usable	Part #	NEC#
1/8 x 3	1-1/2	H1253	12000
1/8 x 6	4-1/2	H1256	12005
5/32 x 3	1-1/2	H1563	12008
5/32 x 6	4-1/2	H1566	12009
11/64 x 3	1-1/2	H1723	
3/16 x 3	1-1/2	H1873	12010
3/16 x 4	2-1/2	H1874	
3/16 x 6	4	H1876	12011
3/16 x 8	6	H1878	
3/16 x 13-1/2	12	H18713	12012
3/16 x 18	16	H18718	
7/32 x 3	1-1/2	H2183	
7/32 x 6	4-1/2	H2186	12013
7/32 x 13	12	H21813	
1/4 x 4	2-1/2	H2504	12020
1/4 x 6	4-1/2	H2506	12030
1/4 x 18	16	H25018	12040
1/4 x 24	22	H25024	12050
9/32 x 4	2-1/2	H2814	
9/32 x 6	4-1/2	H2816	
5/16 x 4	2-1/2	H3124	12060
5/16 x 6	4-1/2	H3126	12070
5/16 x 13-1/2	1	H31213	12075
5/16 x 18	16	H31218	
5/16 x 24	22	H31224	12080
3/8 x 4	2-1/2	H3754	12100
3/8 x 6	4-1/2	H3756	12110
3/8 x 13-1/2	12	H37513	12120
3/8 x 18	16	H37518	12130
3/8 x 24	22	H37524	12135
7/16 x 6	4-1/2	H4376	12140
7/16 x 13-1/2	12	H43713	
15/32 x 6	4-1/2	H4686	
1/2 x 4 x 1/4	2-1/2	H5004	
1/2 x 6	4-1/2	H5006	12160
1/2 x 13-1/2	12	H50013	12170
1/2 x 18	16	H50018	12180
1/2 x 24	22	H50024	
9/16 x 6	4-1/2	H5626	12190
9/16 x 13-1/2	12	H56213	
9/16 x 18	16	H56218	
5/8 x 6 x 3/8	4-1/2	H6256	12200

Hex shank eliminates spinning in all hammer drill chucks.

Optimizes the benefits of a keyless chuck.

Longer life at higher speeds due to "Super H" grade carbide tips.

Size	Usable	Part #	NEC#
5/8 x 13-1/2	12	H62513	12205
5/8 x 18	16	H62518	12210
5/8 x 24	22	H62524	12215
11/16 x 6	4-1/2	H6876	12230
11/16 x 13-1/2	12	H68713	
11/16 x 18	16	H68718	
3/4 x 6 x 3/8	4-1/2	H7506	12240
3/4 x 13-1/2	12	H75013	12245
3/4 x 18	16	H75018	12250
3/4 x 24	22	H75024	12255
7/8 x 6	4-1/2	H8756	12280
7/8 x 13-1/2	12	H87513	12283
7/8 x 18	16	H87518	
7/8 x 24	22	H87524	
1 x 6	4-1/2	H10006	12290
1 x 13-1/2	12	H100013	12295
1 x 18	16	H100018	
1-1/8 x 6	4-1/2	H11256	12305
1-1/8 x 13-1/2	12	H112513	12310
1-1/8 x 18	16	H112518	
1-1/4 x 6	4-1/2	H12506	12315
1-1/4 x 13-1/2	12	H125013	12320
1-1/4 x 18	16	H125018	
1-3/8 x 6	4-1/2	H13756	
1-1/2 x 6	4-1/2	H15006	12330
1-1/2 x 12	10	H150012	

ThunderTwist®
REBAR CUTTING SYSTEM

Now you can use the same tool to drill **concrete**, **rebar**, and **steel plate**!
With our innovative adaptor designs for use with your **SDS+**, **SDS Max**, or **Spline** drill!
No need for additional power tools, or core rigs to complete the job.

Rebar Cutters

Size	Part #	Size	Part #	Size	Part #
3/8 x 12"	RE37512	5/8 x 12"	RE62512	1-1/8 x 12"	RE112512
1/2 x 12"	RE50012	3/4 x 12"	RE75012	1-1/4 x 12"	RE125012
9/16 x 12"	RE56212	7/8 x 12"	RE87512	1-1/2 x 12"	RE150012
		1 x 12"	RE100012		

Plate Cutters

Size	Part #	Size	Part #	Size	Part #
3/8 x 12"	PL37512	3/4 x 12"	PL75012	1-1/8 x 12"	PL112512
1/2 x 12"	PL50012	7/8 x 12"	PL87512	1-1/4 x 12"	PL125012
5/8 x 12"	PL62512	1 x 12"	PL100012	1-1/2 x 12"	PL150012

RE-PB Spline Adaptor

RE-PL 1/2" Straight Shank Adaptor

RE-PM SDS Max Adaptor

RE-SDS SDS+ Adaptor

SDS+ Bits for Concrete Screws

Description	Part #	NEC#
5/32 x 5" SDS+ With Hex	SDS1565HX	12500
5/32 x 7" SDS+ With Hex	SDS1567HX	12505
3/16 x 5" SDS+ With Hex	SDS1875HX	12510
3/16 x 7" SDS+ With Hex	SDS1877HX	12515

Drills with Flat for Concrete Screws

Size	Part #	NEC#	50pc Bulk
5/32 x 3-1/2"	DF1563	12410	DF1563B
5/32 x 4-1/2"	DF1564	12411	DF1564B
5/32 x 5-1/2"	DF1565	12412	DF1565B
5/32 x 6-1/2"	DF1566	12413	DF1566B
5/32 x 7-1/2"	DF1567	12414	DF1567B
3/16 x 3-1/2"	DF1873	12420	DF1873B
3/16 x 4-1/2"	DF1874	12421	DF1874B
3/16 x 5-1/2"	DF1875	12422	DF1875B
3/16 x 6-1/2"	DF1876	12423	DF1876B
3/16 x 7-1/2"	DF1877	12424	DF1877B

Concrete Screw Installation Kit

Contains:
- 1/4" Magnetic Driver
- 5/16" Magnetic Driver
- Phillips Bit Adapter
- Masonry Drill Adapter
- 6-1/2" Sleeve
- 1/8" Hex Key
- Phillips #2 x 1" Insert
- Phillips #3 x 1" Insert
- 3/16" Drill with Flat
- 5/32" Drill with Flat
- Plastic Case

Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

Part #	NEC#	Description
AT637	24194	Kango 637 to A-Taper
BT637	24195	Kango 637 to B-Taper
AT640	24210	Ramset 640 to A-Taper
BT640	24211	Ramset 640 to B-Taper
AT706	24110	Skil 706 to A-Taper
AT717	24130	B&D 717 to A-Taper
AT717SKIL	24147	Skil 717 to A-Taper
BT717	24140	B&D 717 to B-Taper
AT726	24150	Milwaukee 5300 to A-Taper
BT726	24160	Milwaukee 5300 to B-Taper
AT728	24170	Skil 728,731 to A-Taper
BT728	24180	Skil 728,731 to B-Taper
BT736	24190	Skil 736 to B-Taper
AT747	24198	RedHead to A-Taper
BT747	24199	RedHead to B-Taper
BT950	24196	Kango 950 to B-Taper
ATMAX	24213	SDS Max to A-Taper
BTMAX	24214	SDS Max to B-Taper
ATSDS	24105	SDS+ to A-Taper
BTSDS	24106	SDS+ to B-Taper
ATSPLINE	24200	Spline to A-Taper
BTSPLINE	24201	Spline to B-Taper
BTW	24215	Wacker to B-Taper

A-Taper

Size	Part #	NEC#	Size	Part #	NEC#	Size	Part #	NEC#
3/16 x 6"	A1876		3/8 x 12"	A37512	19925	5/8 x 5"	A6255	
1/4 x 4"	A2504	19860	3/8 x 20"	A37520	19927	5/8 x 9"	A6259	19980
1/4 x 6"	A2506	19870	7/16 x 6"	A4376	19930	5/8 x 12"	A62512	19985
1/4 x 12"	A25012		1/2 x 6"	A5006	19950	5/8 x 18"	A62518	
5/16 x 4-1/2"	A3124	19890	1/2 x 9"	A5009	19960	3/4 x 5-1/2"	A7505	
5/16 x 6"	A3126	19900	1/2 x 12"	A50012	19965	3/4 x 9"	A7509	20000
3/8 x 4-1/2"	A3754		1/2 x 20"	A50020	19967	3/4 x 12"	A75012	
3/8 x 6"	A3756	19910	9/16 x 5"	A5625		3/4 x 18"	A75018	20005
3/8 x 9"	A3759	19920	9/16 x 9"	A5629	19970	7/8 x 5"	A8755	

B-Taper

Size	Part #	NEC#	Size	Part #	NEC#	Size	Part #	NEC#
1/2 x 9"	B5009	20020	5/8 x 9"	B6259	20060	7/8 x 18"	B87518	20130
1/2 x 12"	B50012	20025	5/8 x 18"	B62518	20070	1 x 9"	B10009	20140
1/2 x 18"	B50018	20030	5/8 x 30"	B62530	20075	1 x 18"	B100018	20150
1/2 x 30"	B50030	20035	11/16 x 9"	B6879	20080	1-1/8 x 9"	B112509	20160
9/16 x 9"	B5629	20040	3/4 x 18"	B75018	20110	1-1/8 x 18"	B112518	20170
9/16 x 18"	B56218	20050	7/8 x 9"	B8759	20120	1-1/4 x 9"	B125009	20180

Quad-Carbide Tipped Glass Drill Bits

Size	Part #
1/4"	GDQ.250
5/16"	GDQ.312
3/8"	GDQ.375
1/2"	GDQ.500
5/8"	GDQ.625

Carbide Tipped Glass Drill Bits

Size	Package Quantity	Part #
1/8"	12	GD.125
5/32"	12	GD.156
3/16"	12	GD.187
1/4"	12	GD.250
5/16"	6	GD.312
3/8"	6	GD.375
1/2"	6	GD.500
SET (1/8, 3/16 1/4, 5/16)	-	GD.SET

Bits for Stanley Hydraulic HD45, Skil 736 Carbide Tipped

Size	Overall Length	Drilling Depth	Part #
3/4"	24"	18"	P736.75024
3/4"	36"	30"	P736.75036
7/8"	24"	18"	P736.87524
1"	18"	12"	P736.100018
1"	24"	18"	P736.100024
1-1/8"	24"	18"	P736.112524
1-1/4"	24"	18"	P736.125024
1-1/4"	36"	30"	P736.125036
1-1/2"	24"	18"	P736.150024
2"	24"	18"	P736.200024

HEX SHANK

Carbide Tipped Granite Bits

For use in Hard Materials

Size	Part #	Size	Part #
3/16" x 4"	WS1874	3/8" x 6"	WS3756
3/16" x 8"	WS1878	1/2" x 6"	WS5006
7/32" x 4"	WS2184	5/8" x 6"	WS6256
1/4" x 4"	WS2504	3/4" x 6"	WS7506
1/4" x 6"	WS2506	7/8" x 6"	WS8756
5/16" x 6"	WS3126	1" x 6"	WS10006

CP Round Shank - Carbide Tipped

Size	Overall Length	Drilling Depth	Part #
1/2"	13"	8"	RBCP50013
5/8"	13"	8"	RBCP62513
3/4"	13"	8"	RBCP75013
3/4"	17"	12"	RBCP75017
7/8"	13"	8"	RBCP87513
7/8"	17"	12"	RBCP87517
1"	13"	8"	RBCP100013
1"	17"	12"	RBCP100017
1-1/8"	17"	12"	RBCP112517
1-1/4"	17"	12"	RBCP125017

Hexagon Shank - Carbide Tipped

Size	Under Collar Len.	Drilling Depth	Part # 7/8"x3-1/4"	Part # 7/8"x4-1/4"
7/8"	18"	15"	RBP387518	RBP487518
7/8"	24"	21"	RBP387521	RBP487521
1"	18"	15"	RBP3100018	RBP4100018
1"	24"	21"	RBP3100021	RBP4100021
1-1/8"	18"	15"	RBP3112518	RBP4112518
1-1/8"	24"	21"	RBP3112521	RBP4112521
1-3/8"	18"	15"	RBP3137518	RBP4137518
1-3/8"	24"	21"	RBP3137521	RBP4137521
1-1/2"	18"	15"	RBP3150018	RBP4150018
1-1/2"	24"	21"	RBP3150021	RBP4150021
1-5/8"	18"	15"	RBP3162518	RBP4162518
1-5/8"	24"	21"	RBP3162521	RBP4162521

H-Thread Rock Bit Drill Steels

Under Collar Len.	Part # 7/8"x3-1/4"	Part # 7/8"x4-1/4"
12"	RBDS312	RBDS412
18"	RBDS318	RBDS418
24"	RBDS324	RBDS424
30"	RBDS330	RBDS430
36"	RBDS336	RBDS436
48"	RBDS348	RBDS448
60"	RBDS360	RBDS460
72"	RBDS372	RBDS472
96"	RBDS396	RBDS496

H-Thread Carbide Rock Bits

Size	Part #
1-3/8"	RBH1.375
1-1/2"	RBH1.500
1-5/8"	RBH1.625
1-3/4"	RBH1.750
1-7/8"	RBH1.875
2"	RBH2.000
2-1/4"	RBH2.250
2-1/2"	RBH2.500
2-3/4"	RBH2.750
3"	RBH3.000

CYCLO TWIST®

Premium Quality, Heavy Duty Carbide Tipped Masonry Drills

Fast Spiral

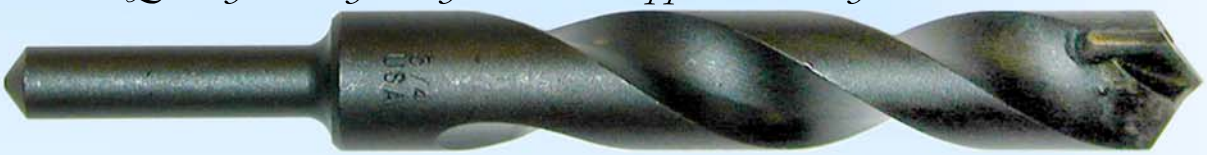
Size	Part #	NEC#
1/8 x 3	F1253	01020
1/8 x 6	F1256	
1/8 x 13	X12513	
5/32 x 3	F1563	01040
11/64 x 3	F1723	01050
3/16 x 3	F1873	01080
3/16 x 4	F1874	
3/16 x 6	F1876	
3/16 x 13	X18713	01081
3/16 x 18	X18718	
7/32 x 3	F2183	01090
1/4 x 4	F2504	01130
1/4 x 6	F2506	01140
1/4 x 13	X25013	01160
1/4 x 18	X25018	01170
1/4 x 24	X25024	01180
1/4 x 30	X25030	
1/4 x 36	X25036	01195

Size	Part #	NEC#
9/32 x 4	F2814	01190
9/32 x 6	F2816	01200
5/16 x 4	F3124	01230
5/16 x 6	F3126	01240
5/16 x 13	X31213	01260
5/16 x 18	X31218	01270
5/16 x 24	X31224	01280
3/8 x 4	F3754	01310
3/8 x 6	F3756	01320
3/8 x 13	X37513	01340
3/8 x 18	X37518	01360
3/8 x 24	X37524	01380
3/8 x 36	X37536	
7/16 x 4	F4374	
7/16 x 6	F4376	
7/16 x 13	X43713	
1/2 x 4	F5004	
1/2 x 6 x 1/4	F5006X1/4	01440

Size	Part #	NEC#
1/2 x 6 x 3/8	F5006X3/8	01460
1/2 x 13	X50013	01480
1/2 x 18	X50018	01490
9/16 X 6	F5626	01510
9/16 x 18	X56218	01530
5/8 x 6 x 3/8	F6256	01550
5/8 x 13	X62513	01570
5/8 x 18	X62518	01580
5/8 x 24	X62524	01590
11/16 x 6	F6876	01600
11/16 x 18	X68718	
3/4 x 6 x 3/8	F7506	01640
3/4 x 13	X75013	01650
3/4 x 18 x 3/8	X75018	01660
7/8 x 6	F8756	01680
7/8 x 13	X87513	01690
1 x 6	F10006	01720
1-1/8 x 6	F11256	01760

DUO-BIT®

Premium Quality, Heavy Duty Carbide Tipped Masonry Drills



Wide Flute

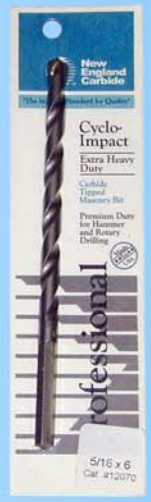
Size	Part #	NEC#
1/8 x 3	W1253	06010
1/8 x 6	W1256	06012
5/32 x 3	W1563	06013
3/16 x 4	W1874	06019
3/16 x 6	W1876	06022
7/32 x 4	W2184	06023
1/4 x 4	W2504	06030
1/4 x 6	W2506	06040
1/4 x 8	W2508	
1/4 x 13	XL25013	06050

Size	Part #	NEC#
1/4 x 18	XL25018	06060
5/16 x 4	W3124	06070
5/16 x 6	W3126	06080
5/16 x 13	XL31213	06090
5/16 x 18	XL31218	06100
3/8 x 4	W3754	06110
3/8 x 6	W3756	06120
3/8 x 13	XL37513	06130
3/8 x 18	XL37518	06140
7/16 x 6	W4376	06150

Size	Part #	NEC#
1/2 x 6 x 1/4	W5006X1/4	06160
1/2 x 6 x 3/8	W5006X3/8	06170
1/2 x 13	XL50013	06180
1/2 x 18	XL50018	06190
9/16 x 6 x 3/8	W5626	06200
5/8 x 6 x 3/8	W6256	06210
11/16 x 6 x 3/8	W6876	06240
3/4 x 6 x 3/8	W7506	06250
7/8 x 6	W8756	06280
1 x 6	W10006	06290

METEORITE® Black & Gold

Size	Part #	Size	Part #
1/16	51062S	19/64	51296S
5/64	51078S	5/16	51312S
3/32	51093S	21/64	51328S
7/64	51109S	11/32	51343S
1/8	51125S	23/64	51359S
9/64	51140S	3/8	51375S
5/32	51156S	25/64	51390S
11/64	51171S	13/32	51406S
3/16	51187S	27/64	51421S
13/64	51203S	7/16	51437S
7/32	51218S	29/64	51453S
15/64	51234S	15/32	51468S
1/4	51250S	31/64	51484S
17/64	51265S	1/2	51500S
9/32	51281S		



Cyclo-Impak®

6" Size	6" Part #	13" Size	13" Part #
5/32	12009S	1/4	12035S
3/16	12011S	3/8	12120S
1/4	12030S	1/2	12170S
5/16	12070S	5/8	12205S
3/8	12110S	3/4	12245S
7/16	12140S	1	12295S
1/2	12160S		
5/8	12200S		
3/4	12240S		

Cyclo-Twist®

Size	Part #	Size	Part #
1/8 x 3	01021	3/8 x 6	01321
3/16 x 3	01060	3/8 x 13	01330
3/16 x 4	01070	1/2 x 6	01465
1/4 x 4	01110	1/2 x 13	01470
1/4 x 6	01141	5/8 x 6	01551
1/4 x 13	01150	5/8 x 13	01560
5/16 x 4	01210	3/4 x 6	01641
5/16 x 6	01241	7/8 x 6	01681
3/8 x 4	01290	1 x 6	01721

Duo-Bit®

Size	Part #	Size	Part #
1/8 x 3	06011	3/8 x 4	06111
3/16 x 3	06021	3/8 x 6	06121
1/4 x 4	06031	3/8 x 13	06131
1/4 x 6	06041	1/2 x 6	06171
1/4 x 13	06051	1/2 x 13	06181
5/16 x 4	06071	5/8 x 6	06201
5/16 x 6	06081	5/8 x 13	06221
5/16 x 13	06091	3/4 x 6	06241

Skin Cards also Available in:
- **Glass & Tile**
- **Ship Augers**

Displays for skin carded drills on Page 19

THE PRAXIS SYSTEM

The smallest screw together bit extension system in the world! With Tru-Cut innovation comes a very cost effective way to make a drill bit from 19" long, to 7 feet or more! Add 18" extensions to make a bit of your desired length, and replace only the parts that wear!

Praxis Accessories

Description	Part #
SDS Max Shank	PCTTMAX
Spline Shank	PCTTSPL
SDS-Plus Shank	PCTTSDS
18" Extention	PCTTX18

Praxis Bits

Size	Part #
3/4"	PCTT75012
7/8"	PCTT87512
1"	PCTT100012
1-1/8"	PCTT112512
1-1/4"	PCTT125012
1-1/2"	PCTT150012
2"	PCTT200012

Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

Stiff Shank Bellhangers

Wood Bit

Size	OAL	Part #	Size	OAL	Part #
3/16	12	BH18712	3/8	36	BH37536
3/16	18	BH18718	3/8	48	BH37548
1/4	12	BH25012	7/16	18	BH43718
1/4	18	BH25018	1/2	12	BH50012
1/4	24	BH25024	1/2	18	BH50018
1/4	36	BH25036	1/2	36	BH50036
1/4	48	BH25048	5/8	18	BH62518
5/16	12	BH31212	5/8	24	BH62524
5/16	18	BH31218	11/16	18	BH68718
3/8	12	BH37512	3/4	18	BH75018
3/8	18	BH37518	7/8	18	BH87518
3/8	24	BH37524			

Carbide Tip

Size	OAL	Part #
3/16	18	BHC18718
1/4	18	BHC25018
5/16	18	BHC31218
3/8	18	BHC37518
3/8	24	BHC37524
3/8	36	BHC37536
1/2	18	BHC50018
1/2	36	BHC50036
5/8	18	BHC62518
5/8	24	BHC62524

Flexi Shank Bellhangers

3/16" Shank Thru 1/2" Bit • 1/4" Shank Above 1/2" Bit • Powder Coated Black

Carbide Tip

Size	OAL	Part #
1/4	36	BFC.25036
1/4	54	BFC.25054
1/4	72	BFC.25072
3/8	18	BFC.37518
3/8	36	BFC.37536
3/8	54	BFC.37554
3/8	72	BFC.37572
1/2	54	BFC.50054
1/2	72	BFC.50072
3/4	72	BFC.75072

Auger Style

Size	OAL	Part #
3/8	24	BFS.37524
3/8	36	BFS.37536
3/8	54	BFS.37554
3/8	72	BFS.37572
1/2	24	BFS.50024
1/2	36	BFS.50036
1/2	54	BFS.50054
1/2	72	BFS.50072
9/16	36	BFS.56236
9/16	54	BFS.56254
9/16	72	BFS.56272
3/4	54	BFS.75054
3/4	72	BFS.75072

Thread Flute

Size	OAL	Part #
1/4	18	BF.25018
1/4	24	BF.25024
1/4	36	BF.25036
1/4	54	BF.25054
1/4	72	BF.25072
3/8	18	BF.37518
3/8	24	BF.37524
3/8	36	BF.37536
3/8	54	BF.37554
3/8	72	BF.37572
1/2	18	BF.50018
1/2	24	BF.50024
1/2	36	BF.50036
1/2	54	BF.50054
1/2	72	BF.50072
9/16	54	BF.56254
9/16	72	BF.56272

Ship Auger

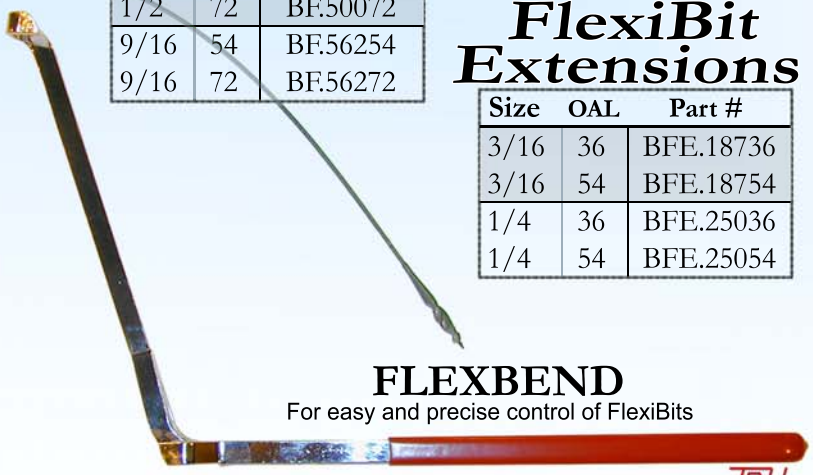
Size	OAL	Part #
3/8	54	BFA.37554
3/8	72	BFA.37572
1/2	36	BFA.50036
1/2	54	BFA.50054
1/2	72	BFA.50072
5/8	36	BFA.62536
5/8	54	BFA.62554
5/8	72	BFA.62572
3/4	36	BFA.75036
3/4	72	BFA.75072
1	54	BFA.100054
1	72	BFA.100072

High Speed Steel

Size	OAL	Part #
1/4	54	BFH.25054
1/4	72	BFH.25072
3/8	24	BFH.37524
3/8	36	BFH.37536
3/8	54	BFH.37554
3/8	72	BFH.37572

FlexiBit Extensions

Size	OAL	Part #
3/16	36	BFE.18736
3/16	54	BFE.18754
1/4	36	BFE.25036
1/4	54	BFE.25054



FLEXBEND

For easy and precise control of FlexiBits

Ship Augers

6" Overall Length

Size	Part #	NEC #
5/16"	SA.3127	
1/2"	SA.5006	
9/16"	SA.5626	
5/8"	SA.6256	6062506
11/16"	SA.6876	
3/4"	SA.7506	6075006
13/16"	SA.8126	6081206
7/8"	SA.8756	6087506
15/16"	SA.9376	6093706
1"	SA1.0006	60100006
1-1/8"	SA1.1256	60112506
1-1/4"	SA1.2506	60125006
1-3/8"	SA1.3756	
1-1/2"	SA1.5006	60150006

STUBBY Ship Augers

4-13/16" Overall Length

Size	Part #	NEC #
3/8"	SAS.375	64375
1/2"	SAS.500	64500
5/8"	SAS.625	64625
3/4"	SAS.750	64750
7/8"	SAS.875	64875
1"	SAS.100	64100

Electrician's Bits

8-1/2" Overall Length

Size	Part #	Size	Part #
5/8"	SAP.625	7/8"	SAP.875
11/16"	SAP.687	1"	SAP1.000
3/4"	SAP.750	1-1/8"	SAP1.125
13/16"	SAP.812	1-1/4"	SAP1.250

Brad-Point Drill Bits

Size	Part #
1/8"	WD.125
3/16"	WD.187
1/4"	WD.250
5/16"	WD.312
3/8"	WD.375
7/16"	WD.437
1/2"	WD.500
5/8"	WD.625
3/4"	WD.750
7/8"	WD.875
1"	WD1.000

Heavy Duty Ship Augers

Size	18"	24"	Size	18"	24"
3/8"	SA.37518		7/8"	SA.87518	SA.87524
7/16"	SA.43718		15/16"	SA.93718	
1/2"	SA.50018	SA.50024	1"	SA1.00018	SA1.00024
9/16"	SA.56218	SA.56224	1-1/16"	SA1.06218	
5/8"	SA.62518	SA.62524	1-1/8"	SA1.12518	
11/16"	SA.68718		1-1/4"	SA1.25018	
3/4"	SA.75018	SA.75024	1-3/8"	SA1.37518	
13/16"	SA.81218	SA.81224	1-1/2"	SA1.50018	

Single Spur Ship Augers

Size	18"	24"	Size	18"	24"
3/8"	SS.37518		7/8"	SS.87518	SS.87524
7/16"	SS.43718		15/16"	SS.93718	
1/2"	SS.50018	SS.50024	1"	SS1.00018	SS1.00024
9/16"	SS.56218	SS.56224	1-1/16"	SS1.06218	
5/8"	SS.62518	SS.62524	1-1/8"	SS1.12518	
11/16"	SS.68718		1-1/4"	SS1.25018	
3/4"	SS.75018	SS.75024	1-3/8"	SS1.37518	
13/16"	SS.81218	SS.81224	1-1/2"	SS1.50018	

Spade Bits

6" Long			16" Long		
Size	Part #	NEC #	Size	Part #	NEC #
1/4"	WB.250	6125006	1/4"	WB.25016	6125016
5/16"	WB.312	6131206	3/8"	WB.37516	6137516
3/8"	WB.375	6137506	7/16"	WB.43716	
7/16"	WB.437	6143706	1/2"	WB.50016	6150016
1/2"	WB.500	6150006	5/8"	WB.62516	6162516
9/16"	WB.562	6156206	3/4"	WB.75016	6175016
5/8"	WB.625	6162506	13/16"	WB.81216	6181216
11/16"	WB.687	6168706	7/8"	WB.87516	6187516
3/4"	WB.750	6175006	15/16"	WB.93716	6193716
13/16"	WB.812	6181206	1"	WB1.00016	61100016
7/8"	WB.875	6187506	1-1/8"	WB1.12516	
15/16"	WB.937	6193706			
1"	WB1.000	61100006			
1-1/8"	WB1.125	61112506			
1-1/4"	WB1.250	61125006			
1-3/8"	WB1.375	61137506			
1-1/2"	WB1.500	61150006			

6" also available as 6pc (WB6) or 13pc (WB13) set.

Wood Bit Shank Extensions

Fits Drill Shank	12"	18"	24"	For Use With
1/4"	SAE.25012	SAE.25018	SAE.25024	Spade Bits
5/16"		SAE.31218	SAE.31224	Brad Point Bits
7/16"	SAE.43712	SAE.43718	SAE.43724	Auger Bits

2 Set Screws in Head, and Allen Wrench Included

Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

Hole Saws

Size	Part #	Size	Part #	Size	Part #	Size	Part #	Size	Part #	Size	Part #
9/16"	SH.562	1-1/8"	SH1.125	1-5/8"	SH1.625	2-5/16"	SH2.312	3-1/8"	SH3.125	4-1/4"	SH4.250
5/8"	SH.625	1-3/16"	SH1.187	1-11/16"	SH1.687	2-3/8"	SH2.375	3-1/4"	SH3.250	4-3/8"	SH4.375
11/16"	SH.687	1-1/4"	SH1.250	1-3/4"	SH1.750	2-1/2"	SH2.500	3-3/8"	SH3.375	4-1/2"	SH4.500
3/4"	SH.750	1-5/16"	SH1.312	1-13/16"	SH1.812	2-9/16"	SH2.562	3-1/2"	SH3.500	4-3/4"	SH4.750
13/16"	SH.812	1-3/8"	SH1.375	1-7/8"	SH1.875	2-5/8"	SH2.625	3-5/8"	SH3.625	5"	SH5.000
7/8"	SH.875	1-7/16"	SH1.437	2"	SH2.000	2-3/4"	SH2.750	3-3/4"	SH3.750	5-1/2"	SH5.500
15/16"	SH.937	1-1/2"	SH1.500	2-1/16"	SH2.062	2-7/8"	SH2.875	3-7/8"	SH3.875	5-3/4"	SH5.750
1"	SH1.000	1-9/16"	SH1.562	2-1/8"	SH2.125	3"	SH3.000	4"	SH4.000	6"	SH6.000
1-1/16"	SH1.062			2-1/4"	SH2.250			4-1/8"	SH4.125		

HoleSaw Adapters for Mandrel Drills

Part #	Description	Shank
SHM5514	9/16 to 1-3/16" Mandrel	1/4" Round
SHM5515	9/16 to 1-3/16" Mandrel	1/4" Hex
SHM5516	9/16 to 1-3/16" Mandrel	3/8" Hex
SHM5518	9/16 to 1-3/16" Mandrel	7/16" Hex
SHM5520	1-1/4 to 2-3/8" Mandrel	7/16" Hex
SHM5545	1-1/4 to 6" Mandrel	7/16" Hex

Hole Saw Pilot Bits

Part #	Description
PIL	4" Pilot Bit for Bi-Metal Hole Saws
PILSH	2-1/2" Pilot Bit for Bi-Metal Hole Saws
PILCARB	4" Carbide Tipped Pilot Bit for Hole Saws

Tru-Cut's holesaws can be used for a variety of applications in metal cutting, plumbing, electrical, construction, maintenance, and automotive trades.

Our bimetal HSS holesaws cut everything from aluminum, brass, copper, cast iron, and stainless steel, to wood, and plastic. These holesaws can be used in air, and electric drills, boring mills, drill presses, lathes, portable magnetic drills, and radial drills.

Tru-Cut's holesaws and Mandrels are interchangeable with other national brands.

Hole Saw Kits

Includes High Density Polyethylene Case

#SHH51 Handyman's Kit

Contains **FIVE** popular holesaws for a variety of installation and maintenance applications. Includes 7/8", 1", 1-1/8", 1-1/4", & 1-1/2" holesaws, and SHM5514 Mandrel, and SHA5511 Mandrel adapter

#SHL62 Locksmith's Kit

Contains **SIX** holesaws for installation of popular locks and deadbolts. Includes 7/8", 1", 1-1/8", 1-1/4", 1-1/2", & 2-1/8" holesaws, SHM5514 & SHM5545 Mandrel, plus a SHA5511 Mandrel adapter.

#SHE62 Electrician's Kit

Contains **SIX** holesaws most often needed for pipe and conduit entrance. Includes 7/8", 1-1/8", 1-3/8", 1-3/4", 2", & 2-1/2" holesaws, SHM5514 & SHM5545 Mandrel, plus a SHA5511 Mandrel adapter.

#SHP62 Plumber's Kit

Contains **SIX** holesaws often used for pipe and tap entrance. Includes 3/4", 7/8", 1-1/8", 1-1/2" 1-3/4" & 2-1/4" holesaws, SHM5514 & SHM5545 Mandrel, plus a SHA5511 Mandrel adapter.

#SHJ92 Journeyman's Kit

A deluxe Plumber's Kit containing **NINE** holesaws covering tap sizes 1/2" to 2", and pipe entrances from 3/8" to 2". Includes 3/4", 7/8", 1-1/8", 1-1/2", 1-3/4", 2", 2-1/4", & 2-1/2" holesaws, SHM5514 & SHM5545 Mandrel, plus a SHA5511 Mandrel adapter.

Accessories

SHA5500 12" Hole Saw Extension

SHA5511 Large Diameter Mandrel Adaptor

SHA5506 6" Drive Plate
SHA5507 7" Drive Plate

Metal Index Boxes

Jobber Length Sets

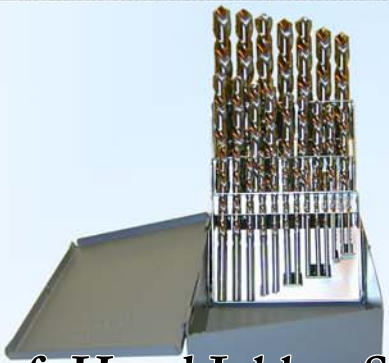
Part #	Description	Pcs
M-13	1/16 thru 1/4 by 64ths	13
M-15	1/16 thru 1/2 by 32ths	15
M-21	1/16 thru 3/8 by 64ths	21
M-29	1/16 thru 1/2 by 64ths	29
M-26	Letter 'A' thru 'Z'	26
M-60	#1 thru #60	60
M-20	#61 thru #80	20

Cobalt Sets

Part #	Description	Pcs
MCOB-13	1/16 thru 1/4 by 64ths	13
MCOB-21	1/16 thru 3/8 by 64ths	21
MCOB-29	1/16 thru 1/2 by 64ths	29
MCOB-15	1/16 thru 1/2 by 32ths	15
MCOB-26	Letter 'A' thru 'Z'	26
MCOB-60	#1 thru #60	60

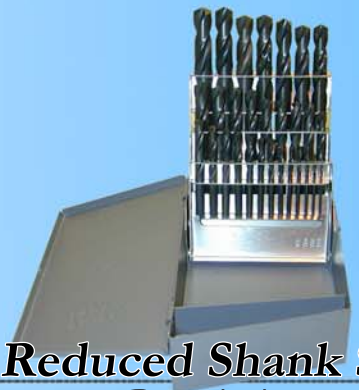
Heavy Duty Sets

Part #	Description	Pcs
MHD-13	1/16 thru 1/4 by 64ths	13
MHD-21	1/16 thru 3/8 by 64ths	21
MHD-29	1/16 thru 1/2 by 64ths	29
MHD-15	1/16 thru 1/2 by 32ths	15
MHD-26	Letter 'A' thru 'Z'	26
MHD-60	#1 thru #60	60



Left Hand Jobber Sets

Part #	Description	Pcs
MLH-13	1/16 thru 1/4 by 64ths	13
MLH-21	1/16 thru 3/8 by 64ths	21
MLH-29	1/16 thru 1/2 by 64ths	29
MLH-15	1/16 thru 1/2 by 32ths	15



Reduced Shank Sets

Part #	Description	Pcs
MQ-15	1/16 thru 1/2 by 32nds with 1/4 shanks	15
MQ-21	1/16 thru 3/8 by 64nds with 1/4 shanks	21
MQ-29	1/16 thru 1/2 by 64nds with 1/4 shanks	29
MQ3-15	1/16 thru 1/2 by 32nds with 3/8 shanks	15
MQ3-29	1/16 thru 1/2 by 64nds with 3/8 shanks	29

Plastic Case Sets

Part #	Description	Pcs
MF-10	1/16 to 1/4	10
MF-13	1/16 thru 1/4 by 64ths	13
MF-13P	12 HHS bits (1/16 to 1/4), Center Punch	13
MF-14	10 HHS bits (1/16 to 1/4), & 4 1/4 shank bits (5/16, 3/8, 7/16, 1/2)	14
MF-14P	10 HHS bits (1/16 to 1/4), & 3 1/4 shank bits (5/16, 3/8, 1/2) and a Center Punch	14

Silver & Deming Sets

Part #	Description	Pcs
M-8SD	9/16" thru 1" by 16ths	8
M-8SDC	9/16" thru 1" by 16ths in COBALT	8
M-8SDBG	9/16" thru 1" by 16ths in Black & Gold	8

Super Titainum Nitride

Part #	Description	Pcs
MTN-13	1/16 thru 1/4 by 64ths	13
MTN-21	1/16 thru 3/8 by 64ths	21
MTN-29	1/16 thru 1/2 by 64ths	29
MTN-15	1/16 thru 1/2 by 32ths	15
MTN-26	Letter 'A' thru 'Z'	26
MTN-60	#1 thru #60	60

Tap & Drill Sets

Tap set with the correct drill bit.

Part #	Description
MNC-18	6-32 #36, 8-32 #29, 10-24 #25, 12-24 #17, 1/4-20 #7, 5/16-18 #F, 3/8-16 #5/16, 7/16-14 #U, 1/2-13 #27/64
MNF-18	6-40 #33, 8-36 #29,10-32 #21, 12-28 #15, 1/4-28 #3, 5/16-24 #I, 3/8-24 #Q, 7/16-20 #W, 1/2-20 #29/64

Complete Index Sets

Part #	Description
M-115	High Speed Steel
MCOB-115	Cobalt
MHD-115	Heavy Duty 135° Split-Point

115 Piece Set Includes: 1/16" thru 1/2" by 64ths #1 thru #60, Letter "A" thru "Z"

Black & Gold METEORITE

Part #	Description	Pcs
MHDC-13	1/16 thru 1/4 by 64ths	13
MHDC-21	1/16 thru 3/8 by 64ths	21
MHDC-29	1/16 thru 1/2 by 64ths	29
MHDC-15	1/16 thru 1/2 by 32ths	15
MHDC-60	#1 thru #60	60

Sets For the Home Handyman

Part #	Description	Pcs
MW-16	One Each of: 7/32, 9/32, 5/16, 3/8 Two Each of: 1/16, 3/32, 1/8, 5/32, 3/16, 1/4	16
MW-18	One Each of: 7/32, 9/32, 5/16, 3/8, 7/16, 1/2 Two Each of: 1/16, 3/32, 1/8, 5/32, 3/16, 1/4	18

Screw Machine Sets

Part #	Description	Pcs
MSM-13	1/16 thru 1/4 by 64ths	13
MSM-21	1/16 thru 3/8 by 64ths	21
MSM-29	1/16 thru 1/2 by 64ths	29
MSM-15	1/16 thru 1/2 by 32ths	15
MSM-26	Letter 'A' thru 'Z'	26
MSM-60	#1 thru #60	60

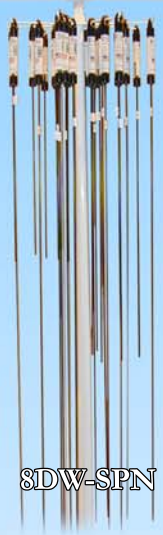
Empty Drill Indexes

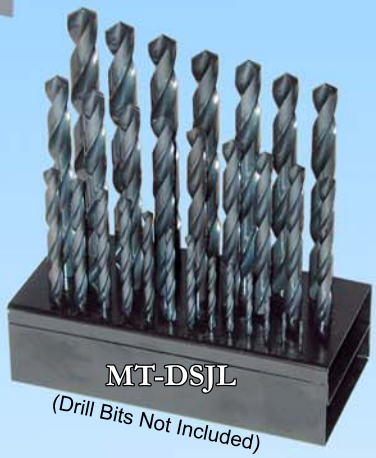
Part #	Pcs	Part #	Pcs
MT-8SD	8	MT-26	26
MT-13	13	MT-29	29
MT-20	20	MT-60	60
MT-15	15	MT-115	115
MT-21	21		

Metric Jobber Sets

Part #	Description	Pcs
MMET-11	1mm thru 6mm by 0.5mm	11
MMET-13	1mm thru 7mm by 0.5mm	13
MMET-25	1mm thru 13mm by 0.5mm	25

Additional metric sets available upon request.





Cabinets and Stands

Part #	Description
3DW-26	3 Drawer, 26pc Cabinet. Holds Letter "A" thru "Z"
3DW-29	3 Drawer, 29pc Cabinet. Holds 1/16" thru 1/2"
3DW-60	5 Drawer, 60pc Cabinet. Holds #1 thru #60
3DW-F	Popular Fractional Size Taps 1/4" - 20, 1" - 14
5DW-MS	Machine Screw Taps, 2 - 56 to 12 - 28
3DW-CAB	29 Compartments with lock. For sizes 1/16" thru 1/2"
8DW-SPN	72" Tall, 8 Prong spinning display for FlexiBits
MT-DSSD	33pc Stand for Silver & Deming Drills
MT-DSJL	29pc Stand for Jobber Drills

Metal Rack for Pegboard Display

Can be purchased alone, or completely stocked with a choice of products. These racks have removable prongs so they may be configured to meet individual needs.

Part #: 09000 Rack Only
Includes 12 prongs.

Part #: 09100 Additional Prongs
Specify "loop" or "single" prongs when ordering.

Stocked Display Units

Cyclo Twist®

Part #: 01860	
6 Ea. 3/16" x 3"	**3 Ea.** 1/4" x 13"
1/4" x 4"	5/16" x 13"
5/16" x 4"	3/8" x 13"
3/8" x 4"	1/2" x 13"
1/2" x 6"	5/8" x 13"
5/8" x 6"	

Duo Bit®

Part #: 06430	
6 Ea. 3/16" x 3"	**3 Ea.** 1/4" x 13"
1/4" x 4"	5/16" x 13"
5/16" x 4"	3/8" x 13"
3/8" x 4"	1/2" x 13"
1/2" x 6"	5/8" x 13"
5/8" x 6"	

SDS Plus

Part #: 25910	
6 Ea. 3/16" x 3-5/8"	**3 Ea.** 1/4" x 11-5/8"
1/4" x 4-5/8"	5/16" x 12-5/8"
1/4" x 6-5/8"	3/8" x 12-5/8"
5/16" x 4-5/8"	1/2" x 12-3/4"
3/8" x 4-5/8"	5/8" x 12-3/4"
1/2" x 6-3/4"	3/4" x 12-3/4"
5/8" x 6-3/4"	

Cyclo-Impak®

Part #: 12900	
6 Ea. 5/32" x 6"	**3 Ea.** 1/4" x 13"
3/16" x 6"	3/8" x 13"
1/4" x 6"	1/2" x 13"
5/16" x 6"	5/8" x 13"
3/8" x 6"	3/4" x 13"
7/16 x 6"	
1/2" x 6"	
5/8" x 6"	

See Page 13 for Individual Skin Packed Sizes

- 118° Point
- Ground Flute
- Made in the U.S.A.
- NAS 907 Type A

High Speed Steel!

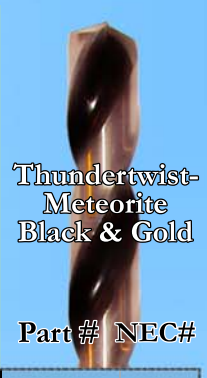
Size	Dec.	Flute Len	OAL	PKG QTY	Black Oxide Part #	Black Oxide NEC#	Bright Part #	Bright NEC#	Titanium Nitride Part #	Titanium Nitride NEC#	Left Hand Part #	Left Hand NEC#
1/32	.0313	1/2	1-3/8	12	JL.031	40031	JL.031BR	41031	JT.031	70031	LHJ.031	45031
3/64	.0469	3/4	1-3/4	12	JL.046	40046	JL.046BR	41046	JT.046	70046	LHJ.046	45046
1/16	.0625	7/8	1-7/8	12	JL.062	40062	JL.062BR	41062	JT.062	70062	LHJ.062	45062
5/64	.0781	1	2	12	JL.078	40078	JL.078BR	41078	JT.078	70078	LHJ.078	45078
3/32	.0938	1-1/4	2-1/4	12	JL.093	40093	JL.093BR	41093	JT.093	70093	LHJ.093	45093
7/64	.1094	1-1/2	2-5/8	12	JL.109	40109	JL.109BR	41109	JT.109	70109	LHJ.109	45109
1/8	.1250	1-5/8	2-3/4	12	JL.125	40125	JL.125BR	41125	JT.125	70125	LHJ.125	45125
9/64	.1406	1-3/4	2-7/8	12	JL.140	40140	JL.140BR	41140	JT.140	70140	LHJ.140	45140
5/32	.1562	2	3-1/8	12	JL.156	40156	JL.156BR	41156	JT.156	70156	LHJ.156	45156
11/64	.1719	2-1/8	3-1/4	12	JL.171	40171	JL.171BR	41171	JT.171	70171	LHJ.171	45171
3/16	.1875	2-5/16	3-1/2	12	JL.187	40187	JL.187BR	41187	JT.187	70187	LHJ.187	45187
13/64	.2031	2-7/16	3-5/8	12	JL.203	40203	JL.203BR	41203	JT.203	70203	LHJ.203	45203
7/32	.2188	2-1/2	3-3/4	12	JL.218	40218	JL.218BR	41218	JT.218	70218	LHJ.218	45218
15/64	.2344	2-5/8	3-7/8	12	JL.234	40234	JL.234BR	41234	JT.234	70234	LHJ.234	45234
1/4	.2500	2-3/4	4	12	JL.250	40250	JL.250BR	41250	JT.250	70250	LHJ.250	45250
17/64	.2656	2-7/8	4-1/8	12	JL.265	40265	JL.265BR	41265	JT.265	70265	LHJ.265	45265
9/32	.2812	2-15/16	4-1/4	12	JL.281	40281	JL.281BR	41281	JT.281	70281	LHJ.281	45281
19/64	.2969	3-1/16	4-3/8	6	JL.296	40296	JL.296BR	41296	JT.296	70296	LHJ.296	45296
5/16	.3125	3-3/16	4-1/2	6	JL.312	40312	JL.312BR	41312	JT.312	70312	LHJ.312	45312
21/64	.3281	3-5/16	4-5/8	6	JL.328	40328	JL.328BR	41328	JT.328	70328	LHJ.328	45328
11/32	.3438	3-7/16	4-3/4	6	JL.343	40343	JL.343BR	41343	JT.343	70343	LHJ.343	45343
23/64	.3594	3-1/2	4-7/8	6	JL.359	40359	JL.359BR	41359	JT.359	70359	LHJ.359	45359
3/8	.3750	3-5/8	5	6	JL.375	40375	JL.375BR	41375	JT.375	70375	LHJ.375	45375
25/64	.3906	3-3/4	5-1/8	6	JL.390	40390	JL.390BR	41390	JT.390	70390	LHJ.390	45390
13/32	.4062	3-7/8	5-1/4	6	JL.406	40406	JL.406BR	41406	JT.406	70406	LHJ.406	45406
27/64	.4219	3-15/16	5-3/8	6	JL.421	40421	JL.421BR	41421	JT.421	70421	LHJ.421	45421
7/16	.4375	4-1/16	5-1/2	6	JL.437	40437	JL.437BR	41437	JT.437	70437	LHJ.437	45437
29/64	.4531	4-3/16	5-5/8	6	JL.453	40453	JL.453BR	41453	JT.453	70453	LHJ.453	45453
15/32	.4688	4-5/16	5-3/4	6	JL.468	40468	JL.468BR	41468	JT.468	70468	LHJ.468	45468
31/64	.4844	4-3/8	5-7/8	6	JL.484	40484	JL.484BR	41484	JT.484	70484	LHJ.484	45484
1/2	.5000	4-1/2	6	6	JL.500	40500	JL.500BR	41500	JT.500	70500	LHJ.500	45500
33/64	.5156	4-13/16	6-5/8	1	JL.515	40515						
17/32	.5312	4-13/16	6-5/8	1	JL.531	40531						
35/64	.5469	4-13/16	6-5/8	1	JL.546	40546						
9/16	.5625	4-13/16	6-5/8	1	JL.562	40562						
37/64	.5781	4-13/16	6-5/8	1	JL.578	40578						
19/32	.5938	5-3/16	7-1/8	1	JL.593	40593						
5/8	.6250	5-3/16	7-1/8	1	JL.625	40625						
41/64	.6406	5-3/16	7-1/8	1	JL.640	40640						
21/32	.6562	5-3/16	7-1/8	1	JL.656	40656						
43/64	.6719	5-5/8	7-5/8	1	JL.671	40671						
11/16	.6875	5-5/8	7-5/8	1	JL.687	40687						

See Page 17-18 for Jobber Sets

"A - Z" and Metric Sizes In Stock
Drill Blanks Available Upon Request

- 135° Split-Point
- Ground Flute
- Made in the U.S.A.
- NAS 907 Type B

High Speed Steel!



Size	Dec.	Flute Len	OAL	PKG QTY	Heavy Duty Part #	Heavy Duty NEC#	Heavy Duty Titanium Nitrite Part #	Heavy Duty Titanium Nitrite NEC#	Heavy Duty Cobalt Part #	Heavy Duty Cobalt NEC#	Thundertwist-Meteorite Black & Gold Part #	Thundertwist-Meteorite Black & Gold NEC#
1/32"	.0312	1/2	1-3/8	12	HD.031	42031			COB.031	43031		
3/64"	.0469	3/4	1-3/4	12	HD.046	42046			COB.046	43046		
1/16"	.0625	7/8	1-7/8	12	HD.062	42062	HDT.062	71062	COB.062	43062	HDC.062	51062
5/64"	.0781	1	2	12	HD.078	42078	HDT.078	71078	COB.078	43078	HDC.078	51078
3/32"	.0938	1-1/4	2-1/4	12	HD.093	42093	HDT.093	71093	COB.093	43093	HDC.093	51093
7/64"	.1094	1-1/2	2-5/8	12	HD.109	42109	HDT.109	71109	COB.109	43109	HDC.109	51109
1/8"	.1250	1-5/8	2-3/4	12	HD.125	42125	HDT.125	71125	COB.125	43125	HDC.125	51125
9/64"	.1406	1-3/4	2-7/8	12	HD.140	42140	HDT.140	71140	COB.140	43140	HDC.140	51140
5/32"	.1562	2	3-1/8	12	HD.156	42156	HDT.156	71156	COB.156	43156	HDC.156	51156
11/64"	.1719	2-1/8	3-1/4	12	HD.171	42171	HDT.171	71171	COB.171	43171	HDC.171	51171
3/16"	.1875	2-5/16	3-1/2	12	HD.187	42187	HDT.187	71187	COB.187	43187	HDC.187	51187
13/64"	.2031	2-7/16	3-5/8	12	HD.203	42203	HDT.203	71203	COB.203	43203	HDC.203	51203
7/32"	.2188	2-1/2	3-3/4	12	HD.218	42218	HDT.218	71218	COB.218	43218	HDC.218	51218
15/64"	.2344	2-5/8	3-7/8	12	HD.234	42234	HDT.234	71234	COB.234	43234	HDC.234	51234
1/4"	.2500	2-3/4	4	12	HD.250	42250	HDT.250	71250	COB.250	43250	HDC.250	51250
17/64"	.2656	2-7/8	4-1/8	12	HD.265	42265	HDT.265	71265	COB.265	43265	HDC.265	51265
9/32"	.2812	2-15/16	4-1/4	12	HD.281	42281	HDT.281	71281	COB.281	43281	HDC.281	51281
19/64"	.2969	3-1/16	4-3/8	6	HD.296	42296	HDT.296	71296	COB.296	43296	HDC.296	51296
5/16"	.3125	3-3/16	4-1/2	6	HD.312	42312	HDT.312	71312	COB.312	43312	HDC.312	51312
21/64"	.3281	3-5/16	4-5/8	6	HD.328	42328	HDT.328	71328	COB.328	43328	HDC.328	51328
11/32"	.3438	3-7/16	4-3/4	6	HD.343	42343	HDT.343	71343	COB.343	43343	HDC.343	51343
23/64"	.3594	3-1/2	4-7/8	6	HD.359	42359	HDT.359	71359	COB.359	43359	HDC.359	51359
3/8"	.3750	3-5/8	5	6	HD.375	42375	HDT.375	71375	COB.375	43375	HDC.375	51375
25/64"	.3906	3-3/4	5-1/8	6	HD.390	42390	HDT.390	71390	COB.390	43390	HDC.390	51390
13/32"	.4062	3-7/8	5-1/4	6	HD.406	42406	HDT.406	71406	COB.406	43406	HDC.406	51406
27/64"	.4219	3-15/16	5-3/8	6	HD.421	42421	HDT.421	71421	COB.421	43421	HDC.421	51421
7/16"	.4375	4-1/16	5-1/2	6	HD.437	42437	HDT.437	71437	COB.437	43437	HDC.437	51437
29/64"	.4531	4-3/16	5-5/8	6	HD.453	42453	HDT.453	71453	COB.453	43453	HDC.453	51453
15/32"	.4688	4-5/16	5-3/4	6	HD.468	42468	HDT.468	71468	COB.468	43468	HDC.468	51468
31/64"	.4844	4-3/8	5-7/8	6	HD.484	42484	HDT.484	71484	COB.484	43484	HDC.484	51484
1/2"	.5000	4-1/2	6	6	HD.500	42500	HDT.500	71500	COB.500	43500	HDC.500	51500

See Page 17-18 for Jobber Sets

"A-Z" Sizes Stocked in Cobalt, and Heavy Duty

Our Heavy Duty drills are built with a heavy web construction, and 135° Split-Point for maximum rigidity and heavier cutting ability.

Our Cobalt High Speed drills are made of high speed Cobalt Steel. The Cobalt content adds high abrasion resistance to the already hard working properties of our Heavy Duty Drills. Heavy web construction and 135° Split-Point add to the long life of these bits.

High Speed Steel!

NewTwist®

WIRE SIZE JOBBER LENGTH DRILLS

Made in the U.S.A.

Black - NAS 907 Type A • Heavy Duty - NAS 907 Type B • Cobalt - NAS 907 Type J

118° Point Black Oxide | 135° Split-Point HeavyDuty | 135° Split-Point Cobalt

Size	Dec.	Flute Len	OAL	Black	Heavy Duty	Cobalt
1	.2280	2-5/8	3-7/8	JL01	HD01	COB01
2	.2210	2-5/8	3-7/8	JL02	HD02	COB02
3	.2130	2-1/2	3-3/4	JL03	HD03	COB03
4	.2090	2-1/2	3-3/4	JL04	HD04	COB04
5	.2055	2-1/2	3-3/4	JL05	HD05	COB05
6	.2040	2-1/2	3-3/4	JL06	HD06	COB06
7	.2010	2-7/16	3-5/8	JL07	HD07	COB07
8	.1990	2-7/16	3-5/8	JL08	HD08	COB08
9	.1960	2-7/16	3-5/8	JL09	HD09	COB09
10	.1935	2-7/16	3-5/8	JL10	HD10	COB10
11	.1910	2-5/16	3-1/2	JL11	HD11	COB11
12	.1890	2-5/16	3-1/2	JL12	HD12	COB12
13	.1850	2-5/16	3-1/2	JL13	HD13	COB13
14	.1820	2-5/16	3-3/8	JL14	HD14	COB14
15	.1800	2-3/16	3-3/8	JL15	HD15	COB15
16	.1770	2-3/16	3-3/8	JL16	HD16	COB16
17	.1730	2-3/16	3-3/8	JL17	HD17	COB17
18	.1695	2-1/8	3-1/4	JL18	HD18	COB18
19	.1660	2-1/8	3-1/4	JL19	HD19	COB19
20	.1610	2-1/8	3-1/4	JL20	HD20	COB20
21	.1590	2-1/8	3-1/4	JL21	HD21	COB21
22	.1570	2	3-1/8	JL22	HD22	COB22
23	.1540	2	3-1/8	JL23	HD23	COB23
24	.1520	2	3-1/8	JL24	HD24	COB24
25	.1495	1-7/8	3	JL25	HD25	COB25
26	.1470	1-7/8	3	JL26	HD26	COB26
27	.1440	1-7/8	3	JL27	HD27	COB27
28	.1405	1-3/4	2-7/8	JL28	HD28	COB28
29	.1360	1-3/4	2-7/8	JL29	HD29	COB29
30	.1285	1-5/8	2-3/4	JL30	HD30	COB30

See Page 17-18 for Jobber Sets

Size	Dec.	Flute Len	OAL	Black	Heavy Duty	Cobalt
31	.1200	1-5/8	2-3/4	JL31	HD31	COB31
32	.1160	1-5/8	2-3/4	JL32	HD32	COB32
33	.1130	1-1/2	2-5/8	JL33	HD33	COB33
34	.1110	1-1/2	2-5/8	JL34	HD34	COB34
35	.1100	1-1/2	2-5/8	JL35	HD35	COB35
36	.1065	1-7/16	2-1/2	JL36	HD36	COB36
37	.1040	1-7/16	2-1/2	JL37	HD37	COB37
38	.1015	1-7/16	2-1/2	JL38	HD38	COB38
39	.0995	1-3/8	2-3/8	JL39	HD39	COB39
40	.0980	1-3/8	2-3/8	JL40	HD40	COB40
41	.0960	1-3/8	2-3/8	JL41	HD41	COB41
42	.0935	1-1/4	2-1/4	JL42	HD42	COB42
43	.0890	1-1/4	2-1/4	JL43	HD43	COB43
44	.0860	1-1/8	2-1/8	JL44	HD44	COB44
45	.0820	1-1/8	2-1/8	JL45	HD45	COB45
46	.0810	1-1/8	2-1/8	JL46	HD46	COB46
47	.0785	1	2	JL47	HD47	COB47
48	.0760	1	2	JL48	HD48	COB48
49	.0730	1	2	JL49	HD49	COB49
50	.0700	1	2	JL50	HD50	COB50
51	.0670	1	2	JL51	HD51	COB51
52	.0635	7/8	1-7/8	JL52	HD52	COB52
53	.0595	7/8	1-7/8	JL53	HD53	COB53
54	.0550	7/8	1-7/8	JL54	HD54	COB54
55	.0520	7/8	1-7/8	JL55	HD55	COB55
56	.0465	3/4	1-3/4	JL56	HD56	COB56
57	.0430	3/4	1-3/4	JL57	HD57	COB57
58	.0420	11/16	1-5/8	JL58	HD58	COB58
59	.0410	11/16	1-5/8	JL59	HD59	COB59
60	.0400	11/16	1-5/8	JL60	HD60	COB60

Sold in Packages of 12
Sizes 61-80 available in Black Oxide
Sizes 1-80 available in Bright while Supples Last

Bridge Reamers

Morse Taper Shank

Sizes from 5/16" to 1-1/4"
Straight flute also available. Call for availability.

Construction Reamers

Straight Shank

Sizes from 3/8" to 1-1/4"
Call for availability.

High Speed Steel!

Stepped Conical Cutters

Large Dia.	Shank Dia.	Size Range	Part #	NEC #
1/2"	1/4"	1/8" - 1/2" by 1/32"	CM.500	80500
3/4"	3/8"	1/4" - 3/4" by 1/16"	CM.750	80750
1-1/8"	3/8"	7/16" - 1-1/8" by 1/16"	CM1.125	801125
1-3/8"	1/2"	3/4" - 1-3/8" by 1/16"	CM1.375	801375

Non-Stepped Conical Cutters Also Available

Taper Shank Drills

Sizes from 1/8" to 3-1/16"
Also available with carbide tip. Call for availability.

Countersinks

Single Flute

High Speed Steel!

Sizes from 3/16" to 2"
Available in Stock

Combination Drill & Countersink

Drill Sizes from 1/32" to 5/16" with
Body Sizes from 1/8" to 3/4"
Available in Stock

High Speed Steel!

3 Flute

Center Reamers

Size	Shank Dia.	Shank Len	OAL	Part #
1/4	3/16	3/4	1-1/2	CR.250
3/8	1/4	7/8	1-3/4	CR.375
1/2	3/8	1	2	CR.500
5/8	3/8	1	2-1/4	CR.625
3/4	1/2	1-1/4	2-5/8	CR.750
1	1/2	1-1/4	2-3/4	CR1.00
1-1/4	3/4	1-1/4	3	CR1.25
1-1/2	3/4	1-1/4	3	CR1.50
2	3/4	1-1/4	3-1/4	CR2.00

Available in 60°, 82°, and 90°

Chatterless Countersinks

6 Flute

High Speed Steel!

Sizes from 1/4" to 2"
Available in Stock

Reduced Shank Jobbers

Made in U.S.A. • 118° Point

High Speed Steel!

3/8" Shank Jobber

Size	Dec.	PKG QTY	Part #
25/64"	.3906	6	Q3.390
13/32"	.4062	6	Q3.406
27/64"	.4219	6	Q3.421
7/16"	.4375	6	Q3.437
29/64"	.4531	6	Q3.453
15/32"	.4688	6	Q3.468
31/64"	.4844	6	Q3.484
1/2"	.5000	6	Q3.500
9/16"	.5625	1	Q3.562
5/8"	.6250	1	Q3.625
11/16"	.6875	1	Q3.687

1/4" Shank Jobber

85% of Jobber Length

Size	Dec.	Part #
17/64"	.2656	QU.265
9/32"	.2812	QU.281
19/64"	.2969	QU.296
5/16"	.3125	QU.312
21/64"	.3281	QU.328
11/32"	.3438	QU.343
23/64"	.3594	QU.359
3/8"	.3750	QU.375
25/64"	.3906	QU.390
13/32"	.4062	QU.406
27/64"	.4219	QU.421
7/16"	.4375	QU.437
29/64"	.4531	QU.453
15/32"	.4688	QU.468
31/64"	.4844	QU.484
1/2"	.5000	QU.500

See Page 17 for Reduced Shank Jobber Sets

Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

NewTwist®

WIRE SIZE SCREW MACHINE LENGTH DRILLS

Black Oxide Finish • 135° Split Point • NAS 907 Type C • High Speed Steel

MADE IN THE U.S.A.

Fractional Sizes

Size	Dec.	Flute Len	OAL	PKG QTY	Part #	NEC#
3/64"	.0469	1/2	1-3/8	12	SM.046	46046
1/16"	.0625	5/8	1-5/8	12	SM.062	46062
5/64"	.0781	11/16	1-11/16	12	SM.078	46078
3/32"	.0938	3/4	1-3/4	12	SM.093	46093
7/64"	.1094	13/16	1-13/16	12	SM.109	46109
1/8"	.1250	7/8	1-7/8	12	SM.125	46125
9/64"	.1406	15/16	1-15/16	12	SM.140	46140
5/32"	.1562	1	2-1/16	12	SM.156	46156
11/64"	.1719	1-1/16	2-1/8	12	SM.171	46171
3/16"	.1875	1-1/8	2-3/16	12	SM.187	46187
13/64"	.2031	1-3/16	2-1/4	12	SM.203	46203
7/32"	.2188	1-1/4	2-3/8	12	SM.218	46218
15/64"	.2344	1-5/16	2-7/16	12	SM.234	46234
1/4"	.2500	1-3/8	2-1/2	12	SM.250	46250
17/64"	.2656	1-7/16	2-5/8	12	SM.265	46265
9/32"	.2812	1-1/2	2-11/16	12	SM.281	46281
19/64"	.2969	1-9/16	2-3/4	6	SM.296	46296
5/16"	.3125	1-5/8	2-13/16	6	SM.312	46312
21/64"	.3281	1-11/16	2-15/16	6	SM.328	46328
11/32"	.3438	1-11/16	3	6	SM.343	46343
23/64"	.3594	1-3/4	3-1/16	6	SM.359	46359
3/8"	.3750	1-13/16	3-1/8	6	SM.375	46375
25/64"	.3906	1-7/8	3-1/4	6	SM.390	46390
13/32"	.4062	1-15/16	3-5/16	6	SM.406	46466
27/64"	.4219	2	3-3/8	6	SM.421	46421
7/16"	.4375	2-1/16	3-7/16	6	SM.437	46437
29/64"	.4531	2-1/8	3-9/16	6	SM.453	46453
15/32"	.4688	2-1/8	3-5/8	6	SM.468	46468
31/64"	.4844	2-3/16	3-11/16	6	SM.484	46484
1/2"	.5000	2-1/4	3-3/4	6	SM.500	46500

Left Handed, Cobalt, Tin Coating, and Larger Sizes Available

See Page 18 for Screw Machine Sets

Wire Sizes

Size	Dec.	Flute Len	OAL	Part #	NEC#
1	.2280	1-5/16	2-7/16	SM01	4601
2	.2210	1-5/16	2-7/16	SM02	4602
3	.2130	1-1/4	2-3/8	SM03	4603
4	.2090	1-1/4	2-3/8	SM04	4604
5	.2055	1-1/4	2-3/8	SM05	4605
6	.2040	1-1/4	2-3/8	SM06	4606
7	.2010	1-3/16	2-1/4	SM07	4607
8	.1990	1-3/16	2-1/4	SM08	4608
9	.1960	1-3/16	2-1/4	SM09	4609
10	.1935	1-3/16	2-1/4	SM10	4610
11	.1910	1-3/16	2-1/4	SM11	4611
12	.1890	1-3/16	2-1/4	SM12	4612
13	.1850	1-1/8	2-3/16	SM13	4613
14	.1820	1-1/8	2-3/16	SM14	4614
15	.1800	1-1/8	2-3/16	SM15	4615
16	.1770	1-1/8	2-3/16	SM16	4616
17	.1730	1-1/8	2-3/16	SM17	4617
18	.1695	1-1/16	2-1/8	SM18	4618
19	.1660	1-1/16	2-1/8	SM19	4619
20	.1610	1-1/16	2-1/8	SM20	4620
21	.1590	1-1/16	2-1/8	SM21	4621
22	.1570	1-1/16	2-1/8	SM22	4622
23	.1540	1	2-1/16	SM23	4623
24	.1520	1	2-1/16	SM24	4624
25	.1495	1	2-1/16	SM25	4625
26	.1470	1	2-1/16	SM26	4626
27	.1440	1	2-1/16	SM27	4627
28	.1405	15/16	1-15/16	SM28	4628
29	.1360	15/16	1-15/16	SM29	4629
30	.1285	15/16	1-15/16	SM30	4630

Screw Machine Sizes 31 - 60 while supplies last

Wire Sizes Sold in Packages of 12

"A-Z" Sizes In Stock

Center Punch

Part #: PU

Designed to keep drill from "Walking" • 3-1/2" Long

BODY PANEL DRILLS

Double Ended

135° Split Point

Size	Dec.	Part #	NEC#	Size	Dec.	Part #	NEC#
#11	.1910	DE11	5511	9/64"	.1406	DE.140	55140
#27	.1440	DE27	5527	5/32"	.1562	DE.156	55156
#30	.1285	DE30	5530	3/16"	.1875	DE.187	55187
7/64"	.1094	DE.109	55109	7/32"	.2187	DE.218	55218
1/8"	.1250	DE.125	55125	1/4"	.2500	DE.250	55250

High Speed Steel!

- **Ground Flute**
- **High Speed Steel**

Size	Dec.	Flute Len	OAL	PKG QTY	118° Point Black Oxide Part #	118° Point Bright Part #	135° Split-Point Heavy Duty Part #	135° Split-Point Cobalt Part #	135° Split-Point Black & Gold Part #
1/32"	.0313	1/2	1-3/8	12	AJ.031	AJ.031BR	AH.031	AC.031	
3/64"	.0469	3/4	1-3/4	12	AJ.046	AJ.046BR	AH.046	AC.046	
1/16"	.0625	7/8	1-7/8	12	AJ.062	AJ.062BR	AH.062	AC.062	ADC.062
5/64"	.0781	1	2	12	AJ.078	AJ.078BR	AH.078	AC.078	ADC.078
3/32"	.0938	1-1/4	2-1/4	12	AJ.093	AJ.093BR	AH.093	AC.093	ADC.093
7/64"	.1094	1-1/2	2-5/8	12	AJ.109	AJ.109BR	AH.109	AC.109	ADC.109
1/8"	.1250	1-5/8	2-3/4	12	AJ.125	AJ.125BR	AH.125	AC.125	ADC.125
9/64"	.1406	1-3/4	2-7/8	12	AJ.140	AJ.140BR	AH.140	AC.140	ADC.140
5/32"	.1562	2	3-1/8	12	AJ.156	AJ.156BR	AH.156	AC.156	ADC.156
11/64"	.1719	2-1/8	3-1/4	12	AJ.171	AJ.171BR	AH.171	AC.171	ADC.171
3/16"	.1875	2-5/16	3-1/2	12	AJ.187	AJ.187BR	AH.187	AC.187	ADC.187
13/64"	.2031	2-7/16	3-5/8	12	AJ.203	AJ.203BR	AH.203	AC.203	ADC.203
7/32"	.2188	2-1/2	3-3/4	12	AJ.218	AJ.218BR	AH.218	AC.218	ADC.218
15/64"	.2344	2-5/8	3-7/8	12	AJ.234	AJ.234BR	AH.234	AC.234	ADC.234
1/4"	.2500	2-3/4	4	12	AJ.250	AJ.250BR	AH.250	AC.250	ADC.250
17/64"	.2656	2-7/8	4-1/8	12	AJ.265	AJ.265BR	AH.265	AC.265	ADC.265
9/32"	.2812	2-15/16	4-1/4	12	AJ.281	AJ.281BR	AH.281	AC.281	ADC.281
19/64"	.2969	3-1/16	4-3/8	6	AJ.296	AJ.296BR	AH.296	AC.296	ADC.296
5/16"	.3125	3-3/16	4-1/2	6	AJ.312	AJ.312BR	AH.312	AC.312	ADC.312
21/64"	.3281	3-5/16	4-5/8	6	AJ.328	AJ.328BR	AH.328	AC.328	ADC.328
11/32"	.3438	3-7/16	4-3/4	6	AJ.343	AJ.343BR	AH.343	AC.343	ADC.343
23/64"	.3594	3-1/2	4-7/8	6	AJ.359	AJ.359BR	AH.359	AC.359	ADC.359
3/8"	.3750	3-5/8	5	6	AJ.375	AJ.375BR	AH.375	AC.375	ADC.375
25/64"	.3906	3-3/4	5-1/8	6	AJ.390	AJ.390BR	AH.390	AC.390	ADC.390
13/32"	.4062	3-7/8	5-1/4	6	AJ.406	AJ.406BR	AH.406	AC.406	ADC.406
27/64"	.4219	3-15/16	5-3/8	6	AJ.421	AJ.421BR	AH.421	AC.421	ADC.421
7/16"	.4375	4-1/16	5-1/2	6	AJ.437	AJ.437BR	AH.437	AC.437	ADC.437
29/64"	.4531	4-3/16	5-5/8	6	AJ.453	AJ.453BR	AH.453	AC.453	ADC.453
15/32"	.4688	4-5/16	5-3/4	6	AJ.468	AJ.468BR	AH.468	AC.468	ADC.468
31/64"	.4844	4-3/8	5-7/8	6	AJ.484	AJ.484BR	AH.484	AC.484	ADC.484
1/2"	.5000	4-1/2	6	6	AJ.500	AJ.500BR	AH.500	AC.500	ADC.500
33/64"	.5156	4-13/16	6-5/8	1	AJ.515				
17/32"	.5312	4-13/16	6-5/8	1	AJ.531				
35/64"	.5469	4-13/16	6-5/8	1	AJ.546				
9/16"	.5625	4-13/16	6-5/8	1	AJ.562				
37/64"	.5781	4-13/16	6-5/8	1	AJ.578				
19/32"	.5938	5-3/16	7-1/8	1	AJ.593				
5/8"	.6250	5-3/16	7-1/8	1	AJ.625				
41/64"	.6406	5-3/16	7-1/8	1	AJ.640				
21/32"	.6562	5-3/16	7-1/8	1	AJ.656				
43/64"	.6719	5-5/8	7-5/8	1	AJ.671				
11/16"	.6875	5-5/8	7-5/8	1	AJ.687				

See Page 17-18 for Jobber Sets

"A-Z" Sizes Available in Black Oxide, and Bright

Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

High Speed Steel!

NewTwist®

FOREIGN WIRE SIZE JOBBER LENGTH DRILLS

Black - NAS 907 Type A • Heavy Duty - NAS 907 Type B • Cobalt - NAS 907 Type J

Sold in Packages of 12

118° Point Black Oxide | 135° Split-Point HeavyDuty | 135° Split-Point Cobalt

Size	Dec.	Flute Len	OAL	Black	Heavy Duty	Cobalt
1	.2280	2-5/8	3-7/8	AJ01	AH01	AC01
2	.2210	2-5/8	3-7/8	AJ02	AH02	AC02
3	.2130	2-1/2	3-3/4	AJ03	AH03	AC03
4	.2090	2-1/2	3-3/4	AJ04	AH04	AC04
5	.2055	2-1/2	3-3/4	AJ05	AH05	AC05
6	.2040	2-1/2	3-3/4	AJ06	AH06	AC06
7	.2010	2-7/16	3-5/8	AJ07	AH07	AC07
8	.1990	2-7/16	3-5/8	AJ08	AH08	AC08
9	.1960	2-7/16	3-5/8	AJ09	AH09	AC09
10	.1935	2-7/16	3-5/8	AJ10	AH10	AC10
11	.1910	2-5/16	3-1/2	AJ11	AH11	AC11
12	.1890	2-5/16	3-1/2	AJ12	AH12	AC12
13	.1850	2-5/16	3-1/2	AJ13	AH13	AC13
14	.1820	2-3/16	3-3/8	AJ14	AH14	AC14
15	.1800	2-3/16	3-3/8	AJ15	AH15	AC15
16	.1770	2-3/16	3-3/8	AJ16	AH16	AC16
17	.1730	2-3/16	3-3/8	AJ17	AH17	AC17
18	.1695	2-1/8	3-1/4	AJ18	AH18	AC18
19	.1660	2-1/8	3-1/4	AJ19	AH19	AC19
20	.1610	2-1/8	3-1/4	AJ20	AH20	AC20
21	.1590	2-1/8	3-1/4	AJ21	AH21	AC21
22	.1570	2	3-1/8	AJ22	AH22	AC22
23	.1540	2	3-1/8	AJ23	AH23	AC23
24	.1520	2	3-1/8	AJ24	AH24	AC24
25	.1495	1-7/8	3	AJ25	AH25	AC25
26	.1470	1-7/8	3	AJ26	AH26	AC26
27	.1440	1-7/8	3	AJ27	AH27	AC27
28	.1405	1-3/4	2-7/8	AJ28	AH28	AC28
29	.1360	1-3/4	2-7/8	AJ29	AH29	AC29
30	.1285	1-5/8	2-3/4	AJ30	AH30	AC30

See Page 17-18 for Jobber Sets

Size	Dec.	Flute Len	OAL	Black	Heavy Duty	Cobalt
31	.1200	1-5/8	2-3/4	AJ31	AH31	AC31
32	.1160	1-5/8	2-3/4	AJ32	AH32	AC32
33	.1130	1-1/2	2-5/8	AJ33	AH33	AC33
34	.1110	1-1/2	2-5/8	AJ34	AH34	AC34
35	.1100	1-1/2	2-5/8	AJ35	AH35	AC35
36	.1065	1-7/16	2-1/2	AJ36	AH36	AC36
37	.1040	1-7/16	2-1/2	AJ37	AH37	AC37
38	.1015	1-7/16	2-1/2	AJ38	AH38	AC38
39	.0995	1-3/8	2-3/8	AJ39	AH39	AC39
40	.0980	1-3/8	2-3/8	AJ40	AH40	AC40
41	.0960	1-3/8	2-3/8	AJ41	AH41	AC41
42	.0935	1-1/4	2-1/4	AJ42	AH42	AC42
43	.0890	1-1/4	2-1/4	AJ43	AH43	AC43
44	.0860	1-1/8	2-1/8	AJ44	AH44	AC44
45	.0820	1-1/8	2-1/8	AJ45	AH45	AC45
46	.0810	1-1/8	2-1/8	AJ46	AH46	AC46
47	.0785	1	2	AJ47	AH47	AC47
48	.0760	1	2	AJ48	AH48	AC48
49	.0730	1	2	AJ49	AH49	AC49
50	.0700	1	2	AJ50	AH50	AC50
51	.0670	1	2	AJ51	AH51	AC51
52	.0635	7/8	1-7/8	AJ52	AH52	AC52
53	.0595	7/8	1-7/8	AJ53	AH53	AC53
54	.0550	7/8	1-7/8	AJ54	AH54	AC54
55	.0520	7/8	1-7/8	AJ55	AH55	AC55
56	.0465	3/4	1-3/4	AJ56	AH56	AC56
57	.0430	3/4	1-3/4	AJ57	AH57	AC57
58	.0420	11/16	1-5/8	AJ58	AH58	AC58
59	.0410	11/16	1-5/8	AJ59	AH59	AC59
60	.0400	11/16	1-5/8	AJ60	AH60	AC60

Sizes 61-80 available in Black Oxide

Sizes 1-80 available in Bright while Supples Last

Silver & Deming - 1/2" Shank

6" Overall Length • 3" Drilling Depth

Size	Dec.	Standard	Cobalt	Meteorite	Size	Dec.	Standard	Cobalt	Meteorite
33/64"	.5156	SD.515	SDC.515	SDBG.515	1-1/64"	1.0156	SD1.015	SDC1.015	SDBG1.015
17/32"	.5312	SD.531	SDC.531	SDBG.531	1-1/32"	1.0312	SD1.031	SDC1.031	SDBG1.031
35/64"	.5469	SD.546	SDC.546	SDBG.546	1-3/64"	1.0469	SD1.046	SDC1.046	SDBG1.046
9/16"	.5625	SD.562	SDC.562	SDBG.562	1-1/16"	1.0625	SD1.062	SDC1.062	SDBG1.062
37/64"	.5781	SD.578	SDC.578	SDBG.578	1-5/64"	1.0781	SD1.078	SDC1.078	SDBG1.078
19/32"	.5938	SD.593	SDC.593	SDBG.593	1-3/32"	1.0938	SD1.093	SDC1.093	SDBG1.093
39/64"	.6094	SD.609	SDC.609	SDBG.609	1-7/64"	1.1094	SD1.109	SDC1.109	SDBG1.109
5/8"	.6250	SD.625	SDC.625	SDBG.625	1-1/8"	1.1250	SD1.125	SDC1.125	SDBG1.125
41/64"	.6406	SD.640	SDC.640	SDBG.640	1-9/64"	1.1406	SD1.140	SDC1.140	SDBG1.140
21/32"	.6562	SD.656	SDC.656	SDBG.656	1-5/32"	1.1562	SD1.156	SDC1.156	SDBG1.156
43/64"	.6719	SD.671	SDC.671	SDBG.671	1-11/64"	1.1719	SD1.171	SDC1.171	SDBG1.171
11/16"	.6875	SD.687	SDC.687	SDBG.687	1-3/16"	1.1875	SD1.187	SDC1.187	SDBG1.187
45/65"	.7031	SD.703	SDC.703	SDBG.703	1-13/64"	1.2031	SD1.203	SDC1.203	SDBG1.203
23/32"	.7188	SD.718	SDC.718	SDBG.718	1-7/32"	1.2188	SD1.218	SDC1.218	SDBG1.218
47/64"	.7344	SD.734	SDC.734	SDBG.734	1-15/64"	1.2344	SD1.234	SDC1.234	SDBG1.234
3/4"	.7500	SD.750	SDC.750	SDBG.750	1-1/4"	1.2500	SD1.250	SDC1.250	SDBG1.250
49/64"	.7656	SD.765	SDC.765	SDBG.765	1-17/64"	1.2656	SD1.265	SDC1.265	SDBG1.265
25/32"	.7812	SD.781	SDC.781	SDBG.781	1-9/32"	1.2812	SD1.281	SDC1.281	SDBG1.281
51/64"	.7969	SD.796	SDC.796	SDBG.796	1-19/64"	1.2969	SD1.296	SDC1.296	SDBG1.296
13/16"	.8125	SD.812	SDC.812	SDBG.812	1-5/16"	1.3125	SD1.312	SDC1.312	SDBG1.312
53/64"	.8281	SD.828	SDC.828	SDBG.828	1-21/64"	1.3281	SD1.328	SDC1.328	SDBG1.328
27/32"	.8438	SD.843	SDC.843	SDBG.843	1-11/32"	1.3438	SD1.343	SDC1.343	SDBG1.343
55/64"	.8594	SD.859	SDC.859	SDBG.859	1-23/64"	1.3594	SD1.359	SDC1.359	SDBG1.359
7/8"	.8750	SD.875	SDC.875	SDBG.875	1-3/8"	1.3750	SD1.375	SDC1.375	SDBG1.375
57/64"	.8906	SD.890	SDC.890	SDBG.890	1-25/64"	1.3906	SD1.390	SDC1.390	SDBG1.390
29/32"	.9062	SD.906	SDC.906	SDBG.906	1-13/32"	1.4062	SD1.406	SDC1.406	SDBG1.406
59/64"	.9219	SD.921	SDC.921	SDBG.921	1-27/64"	1.4216	SD1.421	SDC1.421	SDBG1.421
15/16"	.9375	SD.937	SDC.937	SDBG.937	1-7/16"	1.4375	SD1.437	SDC1.437	SDBG1.437
61/64"	.9531	SD.953	SDC.953	SDBG.953	1-29/64"	1.4531	SD1.453	SDC1.453	SDBG1.453
31/32"	.9688	SD.968	SDC.968	SDBG.968	1-15/32"	1.4688	SD1.468	SDC1.468	SDBG1.468
63/64"	.9844	SD.984	SDC.984	SDBG.984	1-31/64"	1.4844	SD1.484	SDC1.484	SDBG1.484
1"	1.0000	SD1.000	SDC1.000	SDBG1.000	1-1/2"	1.5000	SD1.500	SDC1.500	SDBG1.500

See Page 17 for Silver & Deming Sets

Silver & Deming - 3/4" Shank

Size	Dec.	Part #	Size	Dec.	Part #
1-17/32"	1.531	SD1.531	1-25/32"	1.781	SD1.781
1-9/16"	1.562	SD1.562	1-13/16"	1.812	SD1.812
1-19/32"	1.593	SD1.593	1-27/32"	1.843	SD1.843
1-5/8"	1.625	SD1.625	1-7/8"	1.875	SD1.875
1-21/32"	1.656	SD1.656	1-29/32"	1.906	SD1.906
1-11/16"	1.687	SD1.687	1-15/16"	1.937	SD1.937
1-23/32"	1.718	SD1.718	1-31/32"	1.968	SD1.968
1-3/4"	1.750	SD1.750	2"	2.000	SD2.000

Annular Cutters

Superior Tool Quality • Made from Premium Cobalt Steel • Sizes from ½" x 1" to 2-9/16" x 2"

Size	Part #	Size	Part #
1/2" x 1"	AN.5001	1-9/16" x 1"	AN1.5621
1/2" x 2"	AN.5002	1-9/16" x 2"	AN1.5622
9/16" x 1"	AN.5621	1-5/8" x 1"	AN1.6251
9/16" x 2"	AN.5622	1-5/8" x 2"	AN1.6252
5/8" x 1"	AN.6251	1-11/16" x 1"	AN1.6871
5/8" x 2"	AN.6252	1-11/16" x 2"	AN1.6872
11/16" x 1"	AN.6871	1-3/4" x 1"	AN1.7501
11/16" x 2"	AN.6872	1-3/4" x 2"	AN1.7502
3/4" x 1"	AN.7501	1-13/16" x 1"	AN1.8121
3/4" x 2"	AN.7502	1-13/16" x 2"	AN1.8122
13/16" x 1"	AN.8121	1-7/8" x 1"	AN1.8751
13/16" x 2"	AN.8122	1-7/8" x 2"	AN1.8752
7/8" x 1"	AN.8751	1-15/16" x 1"	AN1.9371
7/8" x 2"	AN.8752	1-15/16" x 2"	AN1.9372
15/16" x 1"	AN.9371	2" x 1"	AN2.0001
15/16" x 2"	AN.9372	2"x 2"	AN2.0002
1" x 1"	AN1.0001	2-1/16" x 1"	AN2.0621
1" x 2"	AN1.0002	2-1/16" x 2"	AN2.0622
1-1/16" x 1"	AN1.0621	2-1/8" x 1"	AN2.1251
1-1/16" x 2"	AN1.0622	2-1/8" x 2"	AN2.1252
1-1/8" x 1"	AN1.1251	2-3/16" x 1"	AN2.1871
1-1/8" x 2"	AN1.1252	2-3/16" x 2"	AN2.1872
1-3/16" x 1"	AN1.1871	2-1/4" x 1"	AN2.2501
1-3/16" x 2"	AN1.1872	2-1/4" x 2"	AN2.2502
1-1/4" x 1"	AN1.2501	2-5/16" x 1"	AN2.3121
1-1/4" x 2"	AN1.2502	2-5/16"x 2"	AN2.3122
1-5/16" x 1"	AN1.3121	2-3/8" x 1"	AN2.3751
1-5/16" x 2"	AN1.3122	2-3/8"x 2"	AN2.3752
1-3/8" x 1"	AN1.3751	2-7/16" x 1"	AN2.4371
1-3/8" x 2"	AN1.3752	2-7/16" x 2"	AN2.4372
1-7/16" x 1"	AN1.4371	2-1/2" x 1"	AN2.5001
1-7/16" x 2"	AN1.4372	2-1/2" x 2"	AN2.5002
1-1/2" x 1"	AN1.5001	2-9/16" x 1"	AN2.5621
1-1/2" x 2"	AN1.5002	2-9/16"x 2"	AN2.5622

Why use "Annular Cutters"?

A twist drill requires that the metal from the entire area is removed.

With an Annular Cutter, only the circumference needs to be removed.

Pilot Bits

Pilot	Part #
1" Pilot	ANPINSH
2" Pilot	ANPINLG

Aircraft Extension Drills

Black Oxide Finish • 135° Split-Point • NAS 907 Type B • High Speed Steel

*Marked Sizes Not Split-Point

Made in the U.S.A.

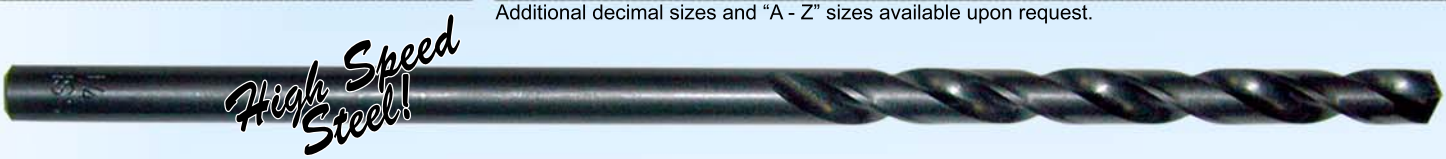
FRACTIONAL SIZES

Size	Dec.	Flute Len	6" OAL	12" OAL
3/64*	.0469	3/4	A6.046	A12.046
1/16	.0625	7/8	A6.062	A12.062
5/64	.0781	1	A6.078	A12.078
3/32	.0938	1-1/4	A6.093	A12.093
7/64	.1094	1-1/2	A6.109	A12.109
1/8	.1250	1-5/8	A6.125	A12.125
9/64	.1406	1-3/4	A6.140	A12.140
5/32	.1562	2	A6.156	A12.156
11/64	.1719	2-1/8	A6.171	A12.171
3/16	.1875	2-5/16	A6.187	A12.187
13/64	.2031	2-7/16	A6.203	A12.203
7/32	.2188	2-1/2	A6.218	A12.218
15/64	.2344	2-5/8	A6.234	A12.234
1/4	.2500	2-3/4	A6.250	A12.250
17/64	.2656	2-7/8	A6.265	A12.265
9/32	.2812	2-15/16	A6.281	A12.281
19/64	.2969	3-1/16	A6.296	A12.296
5/16	.3125	3-3/16	A6.312	A12.312
21/64	.3281	3-5/16	A6.328	A12.328
11/32	.3438	3-7/16	A6.343	A12.343
23/64	.3594	3-1/2	A6.359	A12.359
3/8	.3750	3-5/8	A6.375	A12.375
25/64	.3906	3-3/4	A6.390	A12.390
13/32	.4062	3-7/8	A6.406	A12.406
27/64	.4219	3-15/16	A6.421	A12.421
7/16	.4375	4-1/16	A6.437	A12.437
29/64	.4531	4-3/16	A6.453	A12.453
15/32	.4688	4-5/16	A6.468	A12.468
31/64	.4844	4-3/8	A6.484	A12.484
1/2	.5000	4-1/2	A6.500	A12.500

WIRE SIZES

Size	Dec.	Flute Len	6" OAL	12" OAL	Size	Dec.	Flute Len	6" OAL	12" OAL
1	.2280	2-5/8	A6#01	A12#01	31	.1200	1-5/8	A6#31	A12#31
2	.2210	2-5/8	A6#02	A12#02	32	.1160	1-5/8	A6#32	A12#32
3	.2130	2-1/2	A6#03	A12#03	33	.1130	1-1/2	A6#33	A12#33
4	.2090	2-1/2	A6#04	A12#04	34	.1110	1-1/2	A6#34	A12#34
5	.2055	2-1/2	A6#05	A12#05	35	.1100	1-1/2	A6#35	A12#35
6	.2040	2-1/2	A6#06	A12#06	36	.1065	1-7/16	A6#36	A12#36
7	.2010	2-7/16	A6#07	A12#07	37	.1040	1-7/16	A6#37	A12#37
8	.1990	2-7/16	A6#08	A12#08	38	.1015	1-7/16	A6#38	A12#38
9	.1960	2-7/16	A6#09	A12#09	39	.0995	1-3/8	A6#39	A12#39
10	.1935	2-7/16	A6#10	A12#10	40	.0980	1-3/8	A6#40	A12#40
11	.1910	2-5/16	A6#11	A12#11	41	.0960	1-3/8	A6#41	A12#41
12	.1890	2-5/16	A6#12	A12#12	42	.0935	1-1/4	A6#42	A12#42
13	.1850	2-5/16	A6#13	A12#13	43	.0890	1-1/4	A6#43	A12#43
14	.1820	2-3/16	A6#14	A12#14	44	.0860	1-1/8	A6#44	A12#44
15	.1800	2-3/16	A6#15	A12#15	45	.0820	1-1/8	A6#45	A12#45
16	.1770	2-3/16	A6#16	A12#16	46	.0810	1-1/8	A6#46	A12#46
17	.1730	2-3/16	A6#17	A12#17	47	.0785	1	A6#47	A12#47
18	.1695	2-1/8	A6#18	A12#18	48	.0760	1	A6#48	A12#48
19	.1660	2-1/8	A6#19	A12#19	49	.0730	1	A6#49	A12#49
20	.1610	2-1/8	A6#20	A12#20	50	.0700	1	A6#50	A12#50
21	.1590	2-1/8	A6#21	A12#21	51	.0670	1	A6#51	A12#51
22	.1570	2	A6#22	A12#22	52	.0635	7/8	A6#52	A12#52
23	.1540	2	A6#23	A12#23	53*	.0595	7/8	A6#53	A12#53
24	.1520	2	A6#24	A12#24	54*	.0550	7/8	A6#54	A12#54
25	.1495	1-7/8	A6#25	A12#25	55*	.0520	7/8	A6#55	A12#55
26	.1470	1-7/8	A6#26	A12#26	56*	.0465	3/4	A6#56	A12#56
27	.1440	1-7/8	A6#27	A12#27	57*	.0430	3/4	A6#57	A12#57
28	.1405	1-3/4	A6#28	A12#28	58*	.0420	11/16	A6#58	A12#58
29	.1360	1-3/4	A6#29	A12#29	59*	.0410	11/16	A6#59	A12#59
30	.1285	1-5/8	A6#30	A12#30	60*	.0400	11/16	A6#60	A12#60

Additional decimal sizes and "A - Z" sizes available upon request.



Extra Length Aircraft Extension Drills

Size	Dec.	Flute Len	18" OAL	24" OAL	36" OAL	48" OAL	60" OAL	72" OAL
#1	.2280	2-5/8	-	A24#01	-	-	-	-
#2	.2210	2-5/8	-	A24#02	-	-	-	-
3/16"	.1875	2-5/16	A18.187	A24.187	-	-	-	-
1/4"	.2500	2-3/4	A18.250	A24.250	A36.250	A48.250	A60.250	A72.250
5/16"	.3125	3-3/16	A18.312	A24.312	-	A48.312	-	-
3/8"	.3750	3-5/8	A18.375	A24.375	A36.375	A48.375	A60.375	A72.375
7/16"	.4375	4-1/16	A18.437	A24.437	-	-	-	-
1/2"	.5000	4-1/2	A18.500	A24.500	A36.500	A48.500	A60.500	A72.500

Above sizes are stocked. Additional Sizes and lengths available upon request.

Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

LongBoys

118° Tip • High Speed Steel

High Speed Steel!

12" Overall Length

Size	Dec.	Part #	NEC#	Size	Dec.	Part #	NEC#
1/8"	.1250	L12.125	58125	7/16"	.4375	L12.437	58437
9/64"	.1406	L12.140	58140	29/64"	.4531	L12.453	58453
5/32"	.1562	L12.156	58156	15/32"	.4688	L12.468	58468
11/64"	.1719	L12.171	58171	31/64"	.4844	L12.484	58484
3/16"	.1875	L12.187	58187	1/2"	.5000	L12.500	58500
13/64"	.2031	L12.203	58203	33/64"	.5156	L12.515	58515
7/32"	.2188	L12.218	58218	17/32"	.5312	L12.531	58531
15/64"	.2344	L12.234	58234	35/64"	.5469	L12.546	58546
1/4"	.2500	L12.250	58250	9/16"	.5625	L12.562	58562
17/64"	.2656	L12.265	58265	37/64"	.5781	L12.578	58578
9/32"	.2812	L12.281	58281	19/32"	.5938	L12.593	58593
19/64"	.2969	L12.296	58296	39/64"	.6094	L12.609	58609
5/16"	.3125	L12.312	58312	5/8"	.6250	L12.625	58625
21/64"	.3281	L12.328	58328	41/64"	.6406	L12.640	58640
11/32"	.3438	L12.343	58343	21/32"	.6562	L12.656	58656
23/64"	.3594	L12.359	58359	43/64"	.6719	L12.671	58671
3/8"	.3750	L12.375	58375	11/16"	.6875	L12.687	58687
25/64"	.3906	L12.390	58390	23/32"	.7188	L12.718	58718
13/32"	.4062	L12.406	58406	3/4"	.7500	L12.750	58750
27/64"	.4219	L12.421	58421	13/16"	.8125	L12.812	58812

18" Overall Length

Size	Dec.	Part #	NEC#
3/16"	.1875	L18.187	59187
7/32"	.2188	L18.218	59218
1/4"	.2500	L18.250	59250
9/32"	.2812	L18.281	59281
5/16"	.3125	L18.312	59312
11/32"	.3438	L18.343	59343
3/8"	.3750	L18.375	59375
13/32"	.4062	L18.406	59406
7/16"	.4375	L18.437	59437
15/32"	.4688	L18.468	59468
1/2"	.5000	L18.500	59500
17/32"	.5312	L18.531	59531
9/16"	.5625	L18.562	59562
19/32"	.5938	L18.593	59593
5/8"	.6250	L18.625	59625
21/32"	.6562	L18.656	59656
11/16"	.6875	L18.687	59687
23/32"	.7188	L18.718	59718
3/4"	.7500	L18.750	59750
25/32"	.7812	L18.781	59781
13/16"	.8125	L18.812	59812
7/8"	.8750	L18.875	59875
15/16"	.9375	L18.937	59937
1"	1.000	L181.00	59100

High Speed Steel!

1/2" Shank, 3 Flat - LongBoys

1-1/4" Long Shank • 118° Tip • High Speed Steel

~12" O.A.L.

Size	Dec.	Flute Len	O.A.L.	Part #	NEC#	Size	Dec.	Flute Len	O.A.L.	Part #	NEC#
17/32"	.5312	9"	12"	LF12.531	58531F	13/16"	.8125	6-1/8"	10-1/4"	LF12.812	58812F
9/16"	.5625	9"	12"	LF12.562	58562F	7/8"	.8750	6-1/8"	10-1/4"	LF12.875	58875F
19/32"	.5938	9"	12"	LF12.593	58593F	15/16"	.9375	6-1/8"	10-1/4"	LF12.937	58937F
5/8"	.6250	9"	12"	LF12.625	58625F	1"	1.000	6-3/8"	11"	LF121.000	58100F
21/32"	.6562	9"	12"	LF12.656	58656F	1-1/16"	1.062	6-5/8"	11-1/4"	LF121.062	58106F
11/16"	.6875	9"	12"	LF12.687	58687F	1-1/8"	1.125	7-1/8"	11-3/4"	LF121.125	58112F
3/4"	.7500	9"	12"	LF12.750	58750F	1-1/4"	1.250	7-7/8"	12-1/2"	LF121.250	58125F

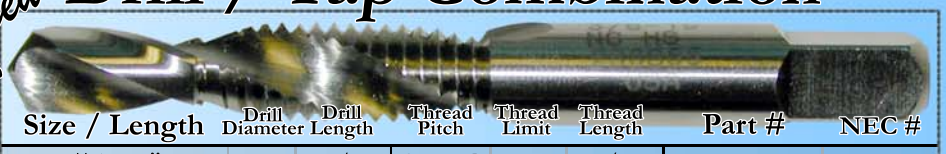
18" O.A.L.

Size	Dec.	Flute Len	OAL	Part #	NEC#	Size	Dec.	Flute Len	OAL	Part #	NEC#
9/16"	.5625	14"	18"	LF18.562	59562F	13/16"	.8125	14"	18"	LF18.812	59812F
5/8"	.6250	14"	18"	LF18.625	59625F	7/8"	.8750	14"	18"	LF18.875	59875F
11/16"	.6875	14"	18"	LF18.687	59687F	15/16"	.9375	14"	18"	LF18.937	59937F
3/4"	.7500	14"	18"	LF18.750	59750F	1"	1.000	14"	18"	LF181.000	59100F

Additional Sizes, and Super Titanium Nitride Available Upon Request for All Items Listed

Drill / Tap Combination

High Speed Steel!



Size / Length	Drill Diameter	Drill Length	Thread Pitch	Thread Limit	Thread Length	Part #	NEC #
#6 x 2"	.112	1/4	32 NC	GH3	13/32	TD6X32	84632
#8 x 2-1/8"	.138	9/32	32 NC	GH3	15/32	TD8X32	84832
#10 x 2-3/8"	.155	9/32	24 NC	GH3	9/16	TD10X24	841024
#10 x 2-3/8"	.164	9/32	32 NF	GH3	1/2	TD10X32	841032
1/4" x 2-1/2"	.208	7/16	20 NC	GH3	23/32	TD.250X20	8425020
1/4" x 2-1/2"	.220	7/16	28 NF	GH3	21/32	TD.250X28	8425028
5/16" x 2-23/32"	.266	9/16	18 NC	GH3	27/32	TD.312X18	8431218
5/16" x 2-23/32"	.277	9/16	24 NF	GH3	13/16	TD.312X24	8431224
3/8" x 2-15/16"	.322	21/32	16 NC	GH3	1	TD.375X16	8437516
3/8" x 2-15/16"	.340	21/32	24 NF	GH3	15/16	TD.375X24	8437524

High Speed Steel!

6" OAL Pulley Taps

Size	Thread Limit	# Flutes	Part #
6 x 32 NC	H3	3	TPPP6X32
8 x 32 NC	H3	4	TPPP8X32
10 x 24 NC	H3	4	TPPP10X24
1/4 x 20 NC	H3	4	TPPP.250X20
1/4 x 28 NF	H3	4	TPPP.250X28
5/16 x 18 NC	H3	4	TPPP.312X18
5/16 x 24 NF	H3	4	TPPP.312X24
3/8 x 16 NC	H3	4	TPPP.375X16
3/8 x 24 NF	H3	4	TPPP.375X24
7/16 x 14 NC	H3	4	TPPP.437X14
7/16 x 20 NF	H3	4	TPPP.437X20
1/2 x 13 NC	H3	4	TPPP.500X13
1/2 x 20 NF	H3	4	TPPP.500X20
5/8 x 11 NC	H3	4	TPPP.625X11
5/8 x 18 NF	H3	4	TPPP.625X18

8" and 10" Overall Length also Available

Screw Extractors

Size	Remove Screws From	Part #	NEC#
#1	3/32" - 5/32"	SX01	8301
#2	5/32" - 7/32"	SX02	8302
#3	7/32" - 9/32"	SX03	8303
#4	9/32" - 3/8"	SX04	8304
#5	3/8" - 5/8", 1/4"P	SX05	8305
#6	5/8" - 7/8", 1/4"P	SX06	8306
#7	7/8" - 1-1/8", 1/2"P	SX07	8307
#8	1-1/8"-1-3/8", 3/4"P	SX08	8308
#9	1-3/8" & up, 1"P	SX09	8309
#1-5	Set	SXS1-5	8315
#1-6	Set	SXS1-6	8316

Straight flute available

TDCS-40

17 Solid Hex Dies and 17 Plug Taps
(4X40 to 1/2"X20)
1 - Long Handle Adjustable Tap Wrench,
2 - "T" Handle Tap and Die wrench
1 - Die Handle One Screwdriver
1 - Pitch Gauge

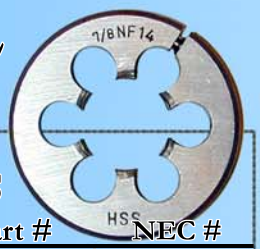
24TD

10 Solid Hex Dies and 10 Plug Taps
(1/4X20 to 1/2X20)
1 - 1/8X27 NPT Pipe Tap, and Hexagon Die.
1 - Tap Wrench
1 - Die wrench

Individual Taps, Dies, and Wrenches on pages 32 - 35

Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

High Speed Steel!



Adjustable Round Dies

Size	Outside Diameter	Part #	NEC #
1/4 X 20 NC	1"	DR.250X20	65R25020
1/4 X 28 NF	1"	DR.250X28	65R25028
5/16 X 18 NC	1"	DR.312X18	65R31218
5/16 X 24 NF	1"	DR.312X24	65R31224
3/8 X 16 NC	1"	DR.375X16	65R37516
3/8 X 24 NF	1"	DR.375X24	65R37524
7/16 x 14 NC	1"	DR.437X14	65R43714
7/16 X 20 NF	1"	DR.437X20	65R43720
1/2 X 13 NC	1"	DR.500X13	65R50013
1/2 X 20 NF	1"	DR.500X20	65R50020
9/16 X 12 NC	1-1/2"	DR.562X12	65R56212
9/16 X 18 NF	1-1/2"	DR.562X18	65R56218
5/8 X 11 NC	1-1/2"	DR.625X11	65R62511
5/8 X 16 NF	1-1/2"	DR.625X18	65R62518
3/4 X 10 NC	1-1/2"	DR.750X10	65R75010
3/4 X 16 NF	1-1/2"	DR.750X16	65R75016
7/8 X 9 NC	2"	DR.875X9	65R87509
7/8 X 14 NF	2"	DR.875X14	65R87514
1 X 8 NC	2"	DR1.000X8	65R100008
1 X 12 NF	2"	DR1.000X12	65R100012
1 X 14 NS	2"	DR1.000X14	65R100014
6 X 32 NC	1"	DR6X32	65R632
6 X 40 NF	1"	DR6X40	65R640
8 X 32 NC	1"	DR8X32	65R832
8 X 36 NF	1"	DR8X36	65R836
10 X 24 NC	1"	DR10X24	65R1024
10 X 32 NF	1"	DR10X32	65R1032
12 X 24 NC	1"	DR12X24	65R1224
12 X 28 NF	1"	DR12X28	65R1228

Round Dies also available in Carbon Steel
See Page 31 for Tap & Die Sets

Hex Dies

Size	Outside Diameter	Part #	NEC #
1/4 X 20 NC	1"	DH.250X20	67H25020
1/4 X 28 NF	1"	DH.250X28	67H25028
5/16 X 18 NC	1"	DH.312X18	67H31218
5/16 X 24 NF	1"	DH.312X24	67H31224
3/8 X 16 NC	1"	DH.375X16	67H37516
3/8 X 24 NF	1"	DH.375X24	67H37524
7/16 x 14 NC	1"	DH.437X14	67H43714
7/16 X 20 NF	1"	DH.437X20	67H43720
1/2 X 13 NC	1"	DH.500X13	67H50013
1/2 X 20 NF	1"	DH.500X20	67H50020
9/16 X 12 NC	1-7/16"	DH.562X12	67H56212
9/16 X 18 NF	1-7/16"	DH.562X18	67H56218
5/8 X 11 NC	1-7/16"	DH.625X11	67H62511
5/8 X 18 NF	1-7/16"	DH.625X18	67H62518
3/4 X 10 NC	1-7/16"	DH.750X10	67H75010
3/4 X 16 NF	1-7/16"	DH.750X16	67H75016
7/8 X 9 NC	1-7/8"	DH.875X9	67H87509
7/8 X 14 NF	1-7/8"	DH.875X14	67H87514
1 X 8 NC	1-7/8"	DH1.0X8	67H100008
1 X 12 NF	1-7/8"	DH1.0X12	67H100012
1 X 14 NS	1-7/8"	DH1.0X14	67H100014
4 X 40 NF	1"	DH4X40	67H440
6 X 32 NC	1"	DH6X32	67H632
8 X 32 NC	1"	DH8X32	67H832
8 X 36 NF	1"	DH8X36	67H836
10 X 24 NC	1"	DH10X24	67H1024
10 X 32 NF	1"	DH10X32	67H1032
12 X 24 NC	1"	DH12X24	67H1224
14 X 20 NC	1"	DH14X20	67H1420

Metric Tap & Dies available in Carbon and High Speed Steel

Tap Handles

Size	Size Range	Part #	NEC #
#4	1/16" - 1/4"	TWH4	824
#5	5/32" - 1/2"	TWH5	825
#6	5/32" - 3/4"	TWH6	826
#7	1/4" - 1-1/8"	TWH7	827
#8	3/4" - 1-5/8"	TWH8	828
#9	1" - 2-1/2"	TWH9	829

Tap Wrenches

Size	Size Range	Part #	NEC #
#1	#4 - 1/4"	TW#1	821
#3	#12 - 1/2"	TW#3	823

Round Die Handles

Size	Part #	NEC #
1"	DWR1.0	831R
1-1/2"	DWR1.5	8315R
2"	DWR2.0	832R
2-1/2"	DWR2.5	8325R

Hex Die Handles

Size	Part #	NEC #
1"	DWH1.0	831H
1-7/16"	DWH1.437	831437H

HAND TAPS - Fractional Sizes

Metric Tap & Dies available in Carbon and High Speed Steel. Please call for a quote.

HIGH SPEED STEEL

Size	# Flutes	Pitch Limit	Taper Part #	Taper NEC #	Plug Part #	Plug NEC #	Bottoming Part #	Bottoming NEC #	Sets Part #	Sets NEC #
1/4 x 20 NC	4	H3	TPHT.250X20	64T25020	TPHP.250X20	64P25020	TPHB.250X20	64B25020	TPHS.250X20	64S25020
1/4 x 28 NF	4	H3	TPHT.250X28	64T25028	TPHP.250X28	64P25028	TPHB.250X28	64B25028	TPHS.250X28	64S25028
5/16 x 18 NC	4	H3	TPHT.312X18	64T31218	TPHP.312X18	64P31218	TPHB.312X18	64B31218	TPHS.312X18	64S31218
5/16 x 24 NF	4	H3	TPHT.312X24	64T31224	TPHP.312X24	64P31224	TPHB.312X24	64B31224	TPHS.312X24	64S31224
3/8 x 16 NC	4	H3	TPHT.375X16	64T37516	TPHP.375X16	64P37516	TPHB.375X16	64B37516	TPHS.375X16	64S37516
3/8 x 24 NF	4	H3	TPHT.375X24	64T37524	TPHP.375X24	64P37524	TPHB.375X24	64B37524	TPHS.375X24	64S37524
7/16 x 14 NC	4	H3	TPHT.437X14	64T43714	TPHP.437X14	64P43714	TPHB.437X14	64B43714	TPHS.437X14	64S43714
7/16 x 20 NF	4	H3	TPHT.437X20	64T43720	TPHP.437X20	64P43720	TPHB.437X20	64B43720	TPHS.437X20	64S43720
1/2 x 13 NC	4	H3	TPHT.500X13	64T50013	TPHP.500X13	64P50013	TPHB.500X13	64B50013	TPHS.500X13	64S50013
1/2 x 20 NF	4	H3	TPHT.500X20	64T50020	TPHP.500X20	64P50020	TPHB.500X20	64B50020	TPHS.500X20	64S50020
9/16 x 12 NC	4	H3	TPHT.562X12	64T56212	TPHP.562X12	64P56212	TPHB.562X12	64B56212	TPHS.562X12	64S56212
9/16 x 18 NF	4	H3	TPHT.562X18	64T56218	TPHP.562X18	64P56218	TPHB.562X18	64B56218	TPHS.562X18	64S56218
5/8 x 11 NC	4	H3	TPHT.625X11	64T62511	TPHP.625X11	64P62511	TPHB.625X11	64B62511	TPHS.625X11	64S62511
5/8 x 18 NF	4	H3	TPHT.625X18	64T62518	TPHP.625X18	64P62518	TPHB.625X18	64B62518	TPHS.625X18	64S62518
3/4 x 10 NC	4	H3	TPHT.750X10	64T75010	TPHP.750X10	64P75010	TPHB.750X10	64B75010	TPHS.750X10	64S75010
3/4 x 16 NF	4	H3	TPHT.750X16	64T75016	TPHP.750X16	64P75016	TPHB.750X16	64B75016	TPHS.750X16	64S75016
7/8 x 9 NC	4	H4	TPHT.875X9	64T87509	TPHP.875X9	64P87509	TPHB.875X9	64B87509	TPHS.875X9	64S87509
7/8 x 14 NF	4	H4	TPHT.875X14	64T87514	TPHP.875X14	64P87514	TPHB.875X14	64B87514	TPHS.875X14	64S87514
1 x 8 NC	4	H4	TPHT1.000X8	64T100008	TPHP1.000X8	64P100008	TPHB1.000X8	64B100008	TPHS1.000X8	64S100008
1 x 12 NF	4	H4	TPHT1.000X12	64T100012	TPHP1.000X12	64P100012	TPHB1.000X12	64B100012	TPHS1.000X12	64S100012
1 x 14 NS	4	H4	TPHT1.000X14	64T100014	TPHP1.000X14	64P100014	TPHB1.000X14	64B100014	TPHS1.000X14	64S100014
1-1/8 x 7 NC	4	H4	TPHT1.125X7	64T112507	TPHP1.125X7	64P112507	TPHB1.125X7	64B112507	TPHS1.125X7	64S112507
1-1/8 x 12 NF	6	H4	TPHT1.125X12	64T112512	TPHP1.125X12	64P112512	TPHB1.125X12	64B112512	TPHS1.125X12	64S112512
1-1/4 x 7 NC	4	H4	TPHT1.250X7	64T125007	TPHP1.250X7	64P125007	TPHB1.250X7	64B125007	TPHS1.250X7	64S125007
1-1/4 x 12 NF	6	H4	TPHT1.250X12	64T125012	TPHP1.250X12	64P125012	TPHB1.250X12	64B125012	TPHS1.250X12	64S125012
1-3/8 x 6 NC	4	H4	TPHT1.375X6	64T137506	TPHP1.375X6	64P137506	TPHB1.375X6	64B137506	TPHS1.375X6	64S137506
1-3/8 x 12 NF	6	H4	TPHT1.375X12	64T137512	TPHP1.375X12	64P137512	TPHB1.375X12	64B137512	TPHS1.375X12	64S137512
1-1/2 x 6 NC	4	H4	TPHT1.500X6	64T150006	TPHP1.500X6	64P150006	TPHB1.500X6	64B150006	TPHS1.500X6	64S150006
1-1/2 x 12 NF	6	H4	TPHT1.500X12	64T150012	TPHP1.500X12	64P150012	TPHB1.500X12	64B150012	TPHS1.500X12	64S150012

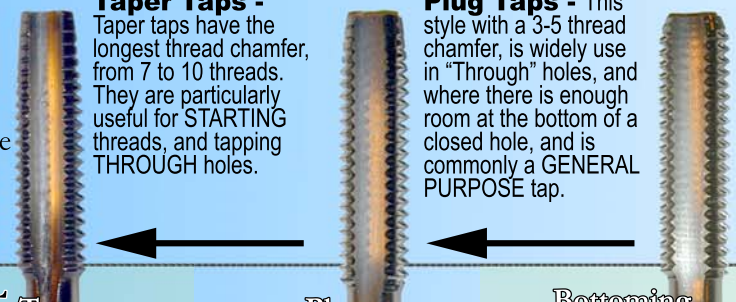
CARBON STEEL

Size	# Flutes	Pitch Limit	Taper Part #	Taper NEC #	Plug Part #	Plug NEC #	Bottoming Part #	Bottoming NEC #	Sets Part #	Sets NEC #
1/4 x 20 NC	4	H3	TPCT.250X20	66T25020	TPCP.250X20	66P25020	TPCB.250X20	66B25020	TPCS.250X20	66S25020
1/4 x 28 NF	4	H3	TPCT.250X28	66T25028	TPCP.250X28	66P25028	TPCB.250X28	66B25028	TPCS.250X28	66S25028
5/16 x 18 NC	4	H3	TPCT.312X18	66T31218	TPCP.312X18	66P31218	TPCB.312X18	66B31218	TPCS.312X18	66S31218
5/16 x 24 NF	4	H3	TPCT.312X24	66T31224	TPCP.312X24	66P31224	TPCB.312X24	66B31224	TPCS.312X24	66S31224
3/8 x 16 NC	4	H3	TPCT.375X16	66T37516	TPCP.375X16	66P37516	TPCB.375X16	66B37516	TPCS.375X16	66S37516
3/8 x 24 NF	4	H3	TPCT.375X24	66T37524	TPCP.375X24	66P37524	TPCB.375X24	66B37524	TPCS.375X24	66S37524
7/16 x 14 NC	4	H3	TPCT.437X14	66T43714	TPCP.437X14	66P43714	TPCB.437X14	66B43714	TPCS.437X14	66S43714
7/16 x 20 NF	4	H3	TPCT.437X20	66T43720	TPCP.437X20	66P43720	TPCB.437X20	66B43720	TPCS.437X20	66S43720
1/2 x 13 NC	4	H3	TPCT.500X13	66T50013	TPCP.500X13	66P50013	TPCB.500X13	66B50013	TPCS.500X13	66S50013
1/2 x 20 NF	4	H3	TPCT.500X20	66T50020	TPCP.500X20	66P50020	TPCB.500X20	66B50020	TPCS.500X20	66S50020
9/16 x 12 NC	4	H3	TPCT.562X12	66T56212	TPCP.562X12	66P56212	TPCB.562X12	66B56212	TPCS.562X12	66S56212
9/16 x 18 NF	4	H3	TPCT.562X18	66T56218	TPCP.562X18	66P56218	TPCB.562X18	66B56218	TPCS.562X18	66S56218
5/8 x 11 NC	4	H3	TPCT.625X11	66T62511	TPCP.625X11	66P62511	TPCB.625X11	66B62511	TPCS.625X11	66S62511
5/8 x 18 NF	4	H3	TPCT.625X18	66T62518	TPCP.625X18	66P62518	TPCB.625X18	66B62518	TPCS.625X18	66S62518
3/4 x 10 NC	4	H3	TPCT.750X10	66T75010	TPCP.750X10	66P75010	TPCB.750X10	66B75010	TPCS.750X10	66S75010
3/4 x 16 NF	4	H3	TPCT.750X16	66T75016	TPCP.750X16	66P75016	TPCB.750X16	66B75016	TPCS.750X16	66S75016
7/8 x 9 NC	4	H4	TPCT.875X9	66T87509	TPCP.875X9	66P87509	TPCB.875X9	66B87509	TPCS.875X9	66S87509
7/8 x 14 NF	4	H4	TPCT.875X14	66T87514	TPCP.875X14	66P87514	TPCB.875X14	66B87514	TPCS.875X14	66S87514
1 x 8 NC	4	H4	TPCT1.000X8	66T100008	TPCP1.000X8	66P100008	TPCB1.000X8	66B100008	TPCS1.000X8	66S100008
1 x 12 NF	4	H4	TPCT1.000X12	66T100012	TPCP1.000X12	66P100012	TPCB1.000X12	66B100012	TPCS1.000X12	66S100012
1 x 14 NS	4	H4	TPCT1.000X14	66T100014	TPCP1.000X14	66P100014	TPCB1.000X14	66B100014	TPCS1.000X14	66S100014
1-1/8 x 7 NC	4	H4	TPCT1.125X7	66T112507	TPCP1.125X7	66P112507	TPCB1.125X7	66B112507	TPCS1.125X7	66S112507
1-1/8 x 12 NF	6	H4	TPCT1.125X12	66T112512	TPCP1.125X12	66P112512	TPCB1.125X12	66B112512	TPCS1.125X12	66S112512
1-1/4 x 7 NC	4	H4	TPCT1.250X7	66T125007	TPCP1.250X7	66P125007	TPCB1.250X7	66B125007	TPCS1.250X7	66S125007
1-1/4 x 12 NF	6	H4	TPCT1.250X12	66T125012	TPCP1.250X12	66P125012	TPCB1.250X12	66B125012	TPCS1.250X12	66S125012
1-3/8 x 6 NC	4	H4	TPCT1.375X6	66T137506	TPCP1.375X6	66P137506	TPCB1.375X6	66B137506	TPCS1.375X6	66S137506
1-3/8 x 12 NF	6	H4	TPCT1.375X12	66T137512	TPCP1.375X12	66P137512	TPCB1.375X12	66B137512	TPCS1.375X12	66S137512
1-1/2 x 6 NC	4	H4	TPCT1.500X6	66T150006	TPCP1.500X6	66P150006	TPCB1.500X6	66B150006	TPCS1.500X6	66S150006
1-1/2 x 12 NF	6	H4	TPCT1.500X12	66T150012	TPCP1.500X12	66P150012	TPCB1.500X12	66B150012	TPCS1.500X12	66S150012

Phone: 800.639.2272 **Fax:** 800.548.0517 **Web:** www.TruCutMFG.com

- Ground Threads
- Tin Coating Available
- Left Handed Threads Available
- Cobalt Available

See Page 31 for Tap & Die Sets



Taper Taps - Taper taps have the longest thread chamfer, from 7 to 10 threads. They are particularly useful for STARTING threads, and tapping THROUGH holes.

Plug Taps - This style with a 3-5 thread chamfer, is widely use in "Through" holes, and where there is enough room at the bottom of a closed hole, and is commonly a GENERAL PURPOSE tap.

Bottoming Taps - Bottoming taps have only a 1-2 thread chamfer, is made to thread blind or "Closed" holes close to the bottom of the hole.

HIGH SPEED STEEL

Size	# Flutes	Thread Pitch	Taper Part #	Taper NEC #	Plug Part #	Plug NEC #	Bottoming Part #	Bottoming NEC #	Sets Part #	Sets NEC #
0 x 80 NF	2	H2	TPHT0X80	64T080	TPHP0X80	64P080	TPHB0X80	64B080	TPHS0X80	64S080
1 x 64 NC	2	H2	TPHT1X64	64T164	TPHP1X64	64P164	TPHB1X64	64B164	TPHS1X64	64S164
1 x 72 NF	2	H2	TPHT1X72	64T172	TPHP1X72	64P172	TPHB1X72	64B172	TPHS1X72	64S172
2 x 56 NC	3	H2	TPHT2X56	64T256	TPHP2X56	64P256	TPHB2X56	64B256	TPHS2X56	64S256
2 x 64 NF	3	H2	TPHT2X64	64T264	TPHP2X64	64P264	TPHB2X64	64B264	TPHS2X64	64S264
3 x 48 NC	3	H2	TPHT3X48	64T348	TPHP3X48	64P348	TPHB3X48	64B348	TPHS3X48	64S348
3 x 56 NF	3	H2	TPHT3X56	64T356	TPHP3X56	64P356	TPHB3X56	64B356	TPHS3X56	64S356
4 x 40 NC	3	H2	TPHT4X40	64T440	TPHP4X40	64P440	TPHB4X40	64B440	TPHS4X40	64S440
4 x 48 NF	3	H2	TPHT4X48	64T448	TPHP4X48	64P448	TPHB4X48	64B448	TPHS4X48	64S448
5 x 40 NC	3	H2	TPHT5X40	64T540	TPHP5X40	64P540	TPHB5X40	64B540	TPHS5X40	64S540
5 x 44 NF	3	H2	TPHT5X44	64T544	TPHP5X44	64P544	TPHB5X44	64B544	TPHS5X44	64S544
6 x 32 NC	3	H3	TPHT6X32	64T632	TPHP6X32	64P632	TPHB6X32	64B632	TPHS6X32	64S632
6 x 40 NF	3	H3	TPHT6X40	64T640	TPHP6X40	64P640	TPHB6X40	64B640	TPHS6X40	64S640
8 x 32 NC	4	H3	TPHT8X32	64T832	TPHP8X32	64P832	TPHB8X32	64B832	TPHS8X32	64S832
8 x 36 NF	4	H3	TPHT8X36	64T836	TPHP8X36	64P836	TPHB8X36	64B836	TPHS8X36	64S836
10 x 24 NC	4	H3	TPHT10X24	64T1024	TPHP10X24	64P1024	TPHB10X24	64B1024	TPHS10X24	64S1024
10 x 32 NF	4	H3	TPHT10X32	64T1032	TPHP10X32	64P1032	TPHB10X32	64B1032	TPHS10X32	64S1032
12 x 24 NC	4	H3	TPHT12X24	64T1224	TPHP12X24	64P1224	TPHB12X24	64B1224	TPHS12X24	64S1224
12 x 28 NF	4	H3	TPHT12X28	64T1228	TPHP12X28	64P1228	TPHB12X28	64B1228	TPHS12X28	64S1228

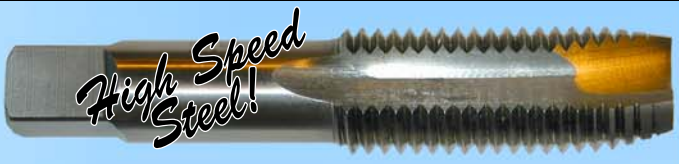
CARBON STEEL

Size	# Flutes	Thread Pitch	Taper Part #	Taper NEC #	Plug Part #	Plug NEC #	Bottoming Part #	Bottoming NEC #	Sets Part #	Sets NEC #
0 x 80 NF	2	H2	TPCT0X80	66T080	TPCP0X80	66P080	TPCB0X80	66B080	TPCS0X80	66S080
1 x 64 NC	2	H2	TPCT1X64	66T164	TPCP1X64	66P164	TPCB1X64	66B164	TPCS1X64	66S164
1 x 72 NF	2	H2	TPCT1X72	66T172	TPCP1X72	66P172	TPCB1X72	66B172	TPCS1X72	66S172
2 x 56 NC	3	H2	TPCT2X56	66T256	TPCP2X56	66P256	TPCB2X56	66B256	TPCS2X56	66S256
2 x 64 NF	3	H2	TPCT2X64	66T264	TPCP2X64	66P264	TPCB2X64	66B264	TPCS2X64	66S264
3 x 48 NC	3	H2	TPCT3X48	66T348	TPCP3X48	66P348	TPCB3X48	66B348	TPCS3X48	66S348
3 x 56 NF	3	H2	TPCT3X56	66T356	TPCP3X56	66P356	TPCB3X56	66B356	TPCS3X56	66S356
4 x 40 NC	3	H2	TPCT4X40	66T440	TPCP4X40	66P440	TPCB4X40	66B440	TPCS4X40	66S440
4 x 48 NF	3	H2	TPCT4X48	66T448	TPCP4X48	66P448	TPCB4X48	66B448	TPCS4X48	66S448
5 x 40 NC	3	H2	TPCT5X40	66T540	TPCP5X40	66P540	TPCB5X40	66B540	TPCS5X40	66S540
5 x 44 NF	3	H2	TPCT5X44	66T544	TPCP5X44	66P544	TPCB5X44	66B544	TPCS5X44	66S544
6 x 32 NC	3	H3	TPCT6X32	66T632	TPCP6X32	66P632	TPCB6X32	66B632	TPCS6X32	66S632
6 x 40 NF	3	H3	TPCT6X40	66T640	TPCP6X40	66P640	TPCB6X40	66B640	TPCS6X40	66S640
8 x 32 NC	4	H3	TPCT8X32	66T832	TPCP8X32	66P832	TPCB8X32	66B832	TPCS8X32	66S832
8 x 36 NF	4	H3	TPCT8X36	66T836	TPCP8X36	66P836	TPCB8X36	66B836	TPCS8X36	66S836
10 x 24 NC	4	H3	TPCT10X24	66T1024	TPCP10X24	66P1024	TPCB10X24	66B1024	TPCS10X24	66S1024
10 x 32 NF	4	H3	TPCT10X32	66T1032	TPCP10X32	66P1032	TPCB10X32	66B1032	TPCS10X32	66S1032
12 x 24 NC	4	H3	TPCT12X24	66T1224	TPCP12X24	66P1224	TPCB12X24	66B1224	TPCS12X24	66S1224
14 x 20 NC	4	H3	TPCT14X20	66T1420	TPCP14X20	66P1420	TPCB14X20	66B1420	TPCS14X20	66S1420

Metric Tap & Dies available in Carbon and High Speed Steel. Please call for a quote.

Spiral Point Taps

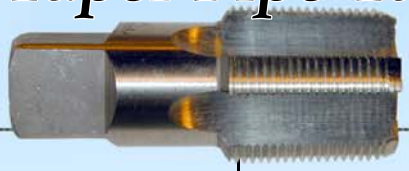
FRACTIONAL SIZES						MACHINE SIZES					
Size	# Flutes	Thread Limit	Part #	NEC #	Pkg Qty	Size	# Flutes	Thread Limit	Part #	NEC #	Pkg Qty
1/4 x 20 NC	2	H3	TGHP.250X20	64G25020	12	4 x 40 NC	2	H2	TGHP4X40	64G440	12
1/4 x 28 NF	2	H3	TGHP.250X28	64G25028	12	4 x 48 NF	2	H2	TGHP4X48	64G448	12
5/16 x 18 NC	2	H3	TGHP.312X18	64G31218	12	5 x 40 NC	2	H2	TGHP5X50	64G450	12
5/16 x 24 NF	2	H3	TGHP.312X24	64G31224	12	5 x 44 NF	2	H2	TGHP5X55	64G455	12
3/8 x 16 NC	3	H3	TGHP.375X16	64G37516	6	6 x 32 NC	2	H2	TGHP6X32	64G632	12
3/8 x 24 NF	3	H3	TGHP.375X24	64G37524	6	6 x 40 NF	2	H2	TGHP6X40	64G640	12
7/16 x 14 NC	3	H3	TGHP.437X14	64G43714	6	8 x 32 NC	2	H3	TGHP8X32	64G832	12
7/16 x 20 NF	3	H3	TGHP.437X20	64G43720	6	8 x 26 NF	2	H3	TGHP7X36	64G736	12
1/2 x 13 NC	3	H3	TGHP.500X13	64G50013	1	10 x 24 NC	2	H3	TGHP10X24	64G1024	12
1/2 x 20 NF	3	H3	TGHP.500X24	64G50024	1	10 x 32 NF	2	H3	TGHP10X32	64G1032	12
9/16 x 12 NC	3	H3	TGHP.562X12	64G56212	1	12 x 24 NC	2	H3	TGHP12X24	64G1224	12
9/16 x 18 NF	3	H3	TGHP.562X18	64G56218	1	12 x 28 NF	2	H3	TGHP12X28	64G1228	12
5/8 x 11 NC	3	H3	TGHP.625X11	64G62511	1						
5/8 x 18 NF	3	H3	TGHP.625X18	64G62518	1						
3/4 x 10 NC	3	H3	TGHP.750X10	64G75010	1						
3/4 x 16 NF	3	H3	TGHP.750X16	64G75016	1						
7/8 x 9 NC	3	H4	TGHP.875X9	64G87509	1						
7/8 x 14 NF	3	H4	TGHP.875X14	64G87514	1						
1 x 8 NC	3	H4	TGHP1.000X8	64G100008	1						
1 x 12 NF	3	H4	TGHP1.000X12	64G100012	1						
1 x 14 NS	3	H4	TGHP1.000X14	64G100014	1						



Spiral Point (Gun) Taps - Spiral point taps have the cutting face of the first few threads cut at a predetermined angle to force removal of chips ahead of the cutting action. This gives the spiral point tap more cross-sectional area giving the tap greater strength, which allows for higher tapping speeds. Ideal for PRODUCTION PURPOSES.

Tin Coated, and Cobalt Available

Taper Pipe Taps



Straight, Interrupted, and Dry Seal Threads Also Available

HIGH SPEED STEEL					CARBON STEEL					
Size	# Flutes	Overall Length	Thread Length	Part #	Size	# Flutes	Overall Length	Thread Length	Part #	NEC #
1/16 x 27	4	2-1/8"	11/16"	NPTH.062	1/16 x 27	4	2-1/8"	11/16"	NPTC.062	68062
1/8 x 27	4	2-1/8"	11/16"	NPTH.125	1/8 x 27	4	2-1/8"	11/16"	NPTC.125	68125
1/4 x 18	4	2-7/16"	1-1/16"	NPTH.250	1/8 x 27 BSP	4	2-1/8"	3/4"	NPTC.125B	68125B
3/8 x 18	4	2-9/16"	1-1/16"	NPTH.375	1/4 x 18	4	2-7/16"	1-1/16"	NPTC.250	68250
1/2 x 14	4	3-1/8"	1-3/8"	NPTH.500	1/4 x 19 BSP	4	2-7/16"	1-1/16"	NPTC.250B	68250B
3/4 x 14	5	3-1/4"	1-3/8"	NPTH.750	3/8 x 18	4	2-9/16"	1-1/16"	NPTC.375	68375
1 x 11-1/2	5	3-3/4"	1-3/4"	NPTH1.00	1/2 x 14	4	3-1/8"	1-3/8"	NPTC.500	68500
1-1/4 x 11-1/2	5	4-1/2"	1-3/4"	NPTH1.250	3/4 x 14	5	3-1/4"	1-3/8"	NPTC.750	68750
1-1/2 x 11-1/2	7	4-1/2"	1-3/4"	NPTH1.500	1 x 11-1/2	5	3-3/4"	1-3/4"	NPTC1.000	681000
2 x 11-1/2	7	4-1/2"	1-3/4"	NPTH2.00	1-1/4 x 11-1/2	5	4-1/2"	1-3/4"	NPTC1.250	681250
2-1/2 x 8	8	5-1/2"	2-9/16"	NPTH2.50	1-1/2 x 11-1/2	7	4-1/2"	1-3/4"	NPTC1.500	681500
3 x 8	8	6"	2-5/8"	NPTH3.00	2 x 11-1/2	7	4-1/2"	1-3/4"	NPTC2.000	682000
3-1/2 x 8	10	6-1/2"	2-11/16"	NPTH3.50	2-1/2 x 8	8	5-1/2"	2-9/16"	NPTC2.500	682500
4 x 8	10	7"	2-3/4"	NPTH4.00	3 x 8	8	6"	2-5/8"	NPTC3.000	683000
					3-1/2 x 8	10	6-1/2"	2-11/16"	NPTC3.500	683500
					4 x 8	10	7"	2-3/4"	NPTC4.000	684000

Stocking Warehouses

C.T. Burnett & Associates
2212 SW Temple Unit #4
Salt Lake City, UT 84115

Phone: 801.466.3406
Fax: 801.484.0731

Ebbert Company
18320 Mount Baldy Circle
Fountain Valley, CA 92708

Phone: 800.EBBERTS (322.3787)
Local: 714.437.5000
Fax: 714.437.5322

Harry Eklof & Associates, Inc.
3401 Pennsy Dr.
Landover, MD 20785

Phone: 800.556.7556
Local: 301.772.1700
Fax: 301.772.7347

Lasswell Company
7126 Kirbyville
Houston, TX 77033

Phone: 713.644.4313
Fax: 877.644.0130

Florida International Marketing
3030 N.W. 27TH St.
Lauderdale Lakes, FL 33311

Phone: 954.321.6643
Local: 800.940.5398 (Florida Only)
Fax: 954.321.6497

Southern Star Sales
2974 Ask-Kay Dr. Suite #D
Smyrna, GA 30082

Phone: 800.932.7070
Local: 770.435.8435
Fax: 770.435.8517

Guarantee

All masonry products are manufactured in our own plant by American labor and materials subject to rigid quality control. Any defective merchandise will be replaced or repaired without charge. All merchandise claimed defective must be returned to us freight prepaid for our inspection.

Terms

Payment Terms: 2% - 10 Days, net 30 Days. Special terms printed on customers' orders will not be recognized where they differ from our terms. 1-1/2% interest will be charged on overdue balances. Accounts that are 60 days old are put on hold, and no order will be shipped until they are brought up to date.

Shipping

Shipment prepaid on orders of $500.00 USD or more within the continental United States. Minimum order of $100.00 or a $5.00 service charge will be added. Back orders will be shipped prepaid only if the original order was prepaid. All next day or Blue Label shipments will be added to the invoice and paid by the customer.

Returns of Merchandise

We require written authorization from your regional Tru-Cut, or factory representative for all merchandise to be returned. Any returns which were not previously authorized in writing will be refused at the factory, and returned at the sender's expense.

All authorized returns to the factory must be shipped freight prepaid.

We do not allow credit for used, obsolete, or shelf-worn merchandise, or for merchandise damaged beyond our control.

Credit for authorized returns will be issued at prices in effect at the time of purchase, less 15% handling charge. A reasonable additional charge may be added to recondition and repack the merchandise if necessary.

Claims for Loss or Damage

Loss or damage of merchandise in transit is the responsibility of the carrier. Therefore, any claims should be filed with the delivery transportation company.

The original invoice, original bill of lading, and delivery receipt with loss or damage noted therein must accompany any freight claims. All of these papers are in your possession.

Any discrepancies in merchandise shipped must be brought to the sender's attention within three (3) business days of receipt.

Warning

Cutting tools may shatter or break if improperly used. Careful use will provide the utmost value. The wearing of safety glasses by users and persons in the vicinity is required by Federal Law. Material Safety data sheets are available upon written request.

Quality Assurance

All carbide products meet or exceed A.N.S.I. specification B94.12 1977. All high speed drill bits meet all N.A.S. 907 and Federal GGG-D-75 I.C. specifications.

- We cannot be responsible for merchandise mishandled during use.
- Prices and Design subject to change without notice.

Our Name is Your Assurance of the Highest Quality at the Lowest Possible Price.

Thunder Twist

TRU CUT

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Cary, Illinois 60013
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800.323.7595

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